

OIL & GAS CASE STUDY

Quantifying Future Benefits of Implementing Cost-Effective Emissions Reduction Technologies in Natural Gas Production: A Case Study on China

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OVERVIEW:

- POTENTIAL COMPANY/ENTITY: ANY NATURAL GAS PRODUCTION SERVICES PROVIDER AND/OR OPERATING ENTITY
- GEOGRAPHIC LOCATION: CHINA
- SECTOR: NATURAL GAS PRODUCTION
- METHANE EMISSION REDUCTION OPPORTUNITY:
 - EMISSION SOURCE: PRODUCTION WELLHEADS
 - MITIGATION TECHNOLOGIES: REDUCED EMISSIONS COMPLETIONS, NO-BLEED PNEUMATIC CONTROLLERS, PLUNGER LIFT SYSTEMS
 - QUANTIFYING BENEFITS: EMISSIONS MONITORING AND REPORTING PROGRAMS AND ECONOMIC ANALYSES

ESTIMATED ANNUAL EMISSION REDUCTIONS FOR NATURAL GAS PRODUCTION IN 2030:
360 bcm / 35 MMTCO₂e

INTRODUCTION

Cost-effective measures in natural gas production and distribution can reduce emissions by up to 90%. A high price of natural gas would make emissions reduction technologies highly cost-effective and profitable. This is the case in China, where production is expected to grow exponentially due to large unconventional resources. However, the high level of uncertainty is a limiting factor in quantifying benefits of these mitigation technologies.

OBJECTIVES

- Select cost-effective emissions reduction technologies for natural gas production in China.
- Quantify future benefits of implementing the technologies.
- Propose emissions monitoring and reporting programs catered to the selected technologies to address uncertainties.

SUMMARY OF RECOMMENDATIONS

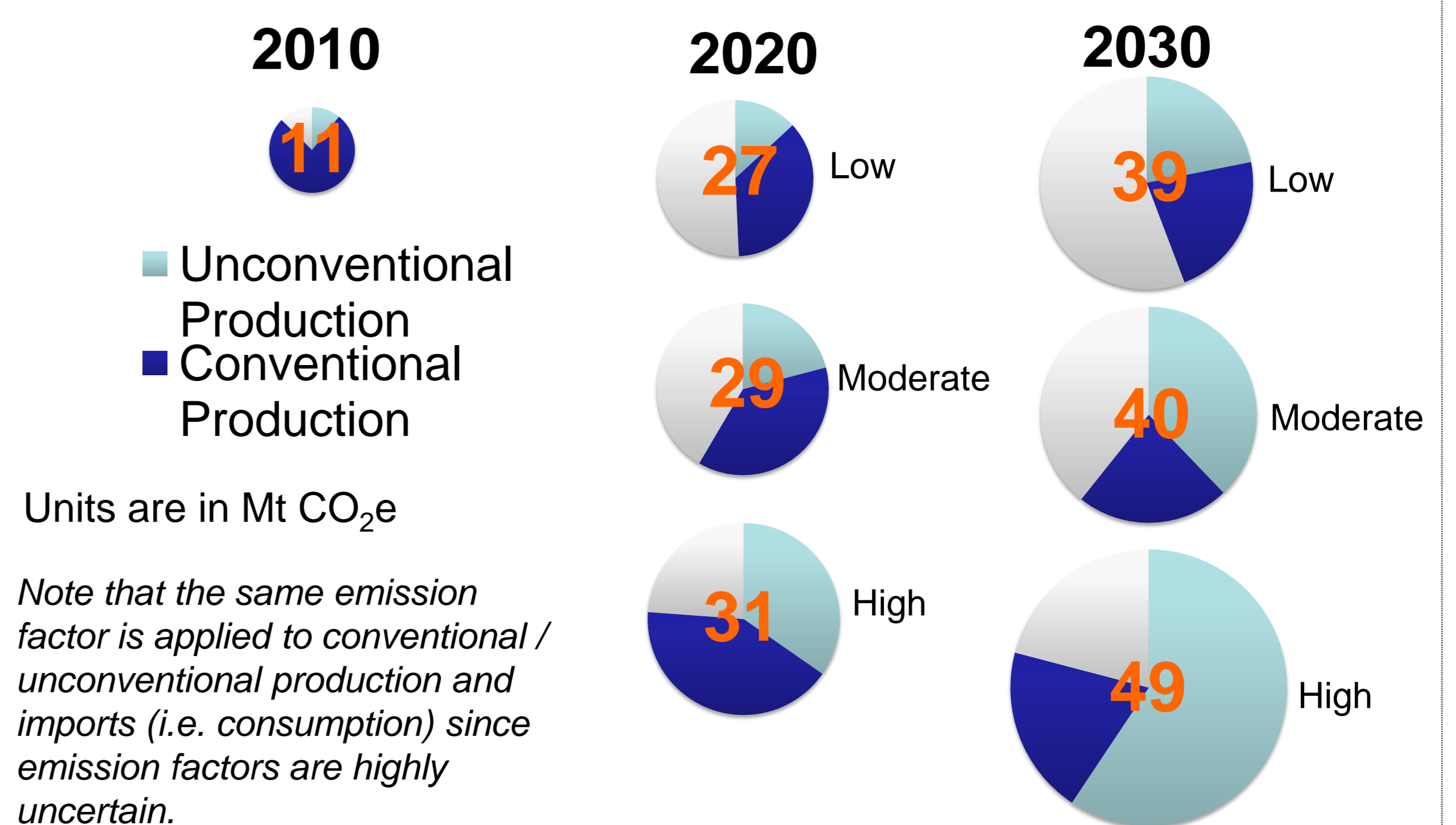
Implement three highly cost-effective emissions control/mitigation technologies for production wells:

- Reduced Emissions Completions
- Pneumatic Systems with Air
- Plunger Lift Systems

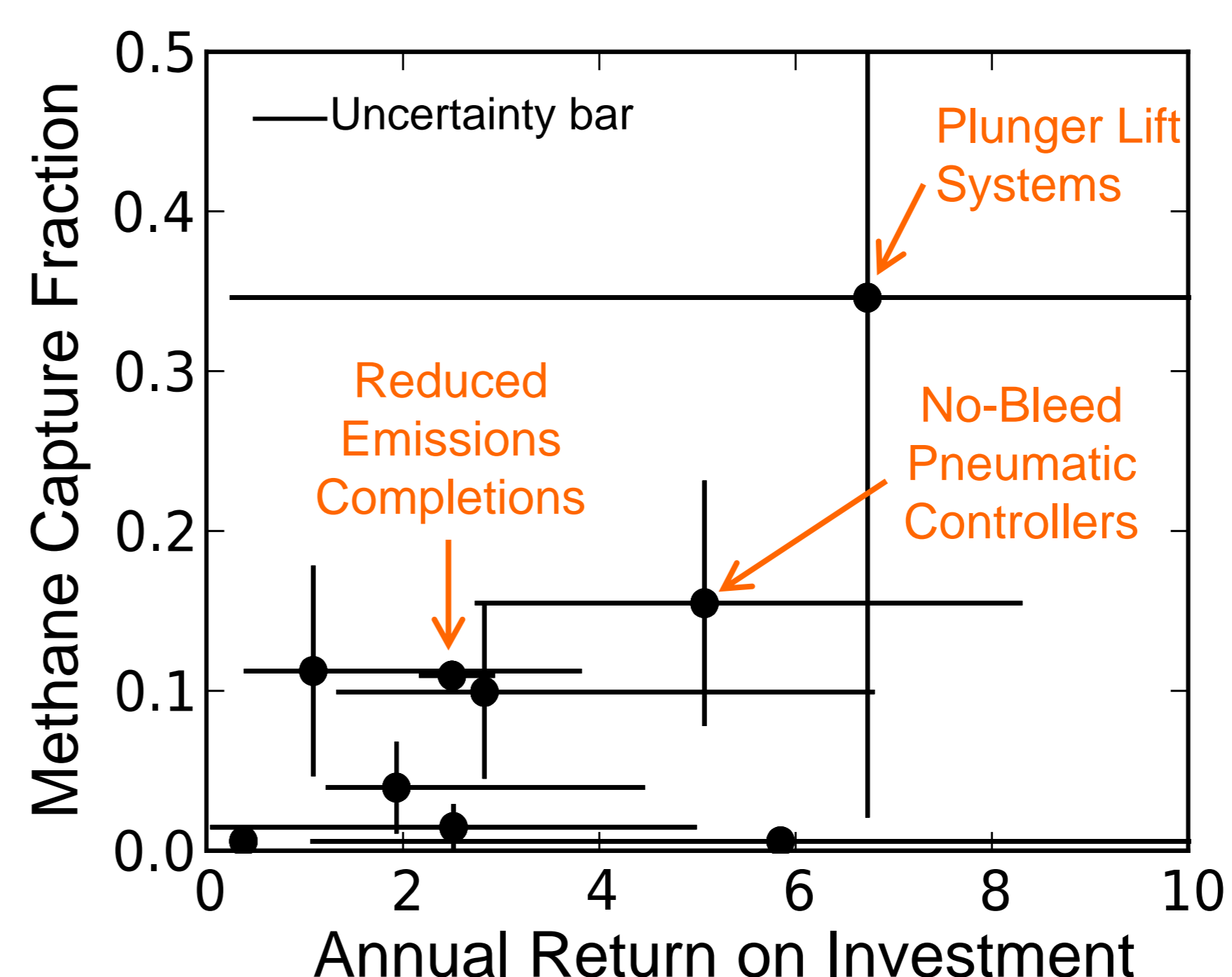
Implement a comprehensive methane emissions monitoring and reporting program to quantify benefits of the three technologies

- Direct emissions measurement at the production wellhead
- Indirect emissions measurements for each well and/or facility-wide level

EMISSIONS PROJECTIONS FOR CHINA'S NATURAL GAS INDUSTRY



METHANE EMISSIONS REDUCTIONS VS. RETURN ON INVESTMENT



- Selected technologies are cost-effective
- Other cost-effective technologies are based on operational changes

PROPOSED MITIGATION TECHNOLOGIES

- Criteria for selecting mitigation technologies are:
 - (1) payback period is less than 1 year in China,
 - (2) the technology is permanently installed (ideal for new wells) and requires minimal operation and maintenance,
 - (3) emissions reduction potential is greater than 5%.

PNEUMATIC SYSTEMS WITH AIR (APS)



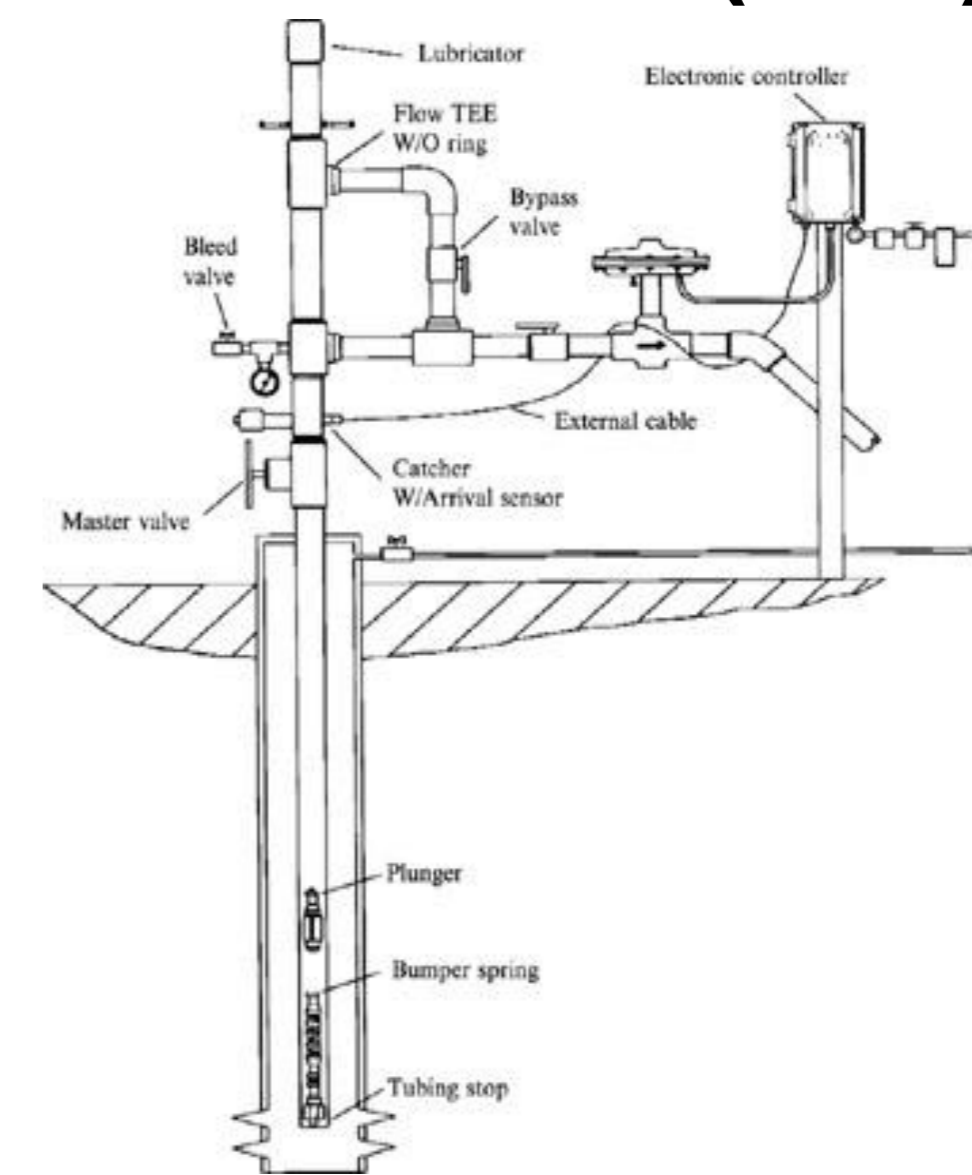
- 11% of emissions due to pneumatic systems
- Profits vary from \$2000 - \$100,000 per well

REDUCED EMISSIONS COMPLETIONS (REC)



- 9% of emissions due to completions and workovers
- Profits up to \$40,000 per well

PLUNGER LIFT SYSTEMS (PLS)



- 33% of emissions due to well cleanup
- Profits vary from \$2000 - \$100,000 per well

ECONOMIC ANALYSIS/BENEFITS

- Payback period in China is much shorter than in the U.S., given higher prices for methane in China.
- These estimates have high uncertainty.

Technology	Savings Volume at Facility Level(Mcm)	Value of Gas Reclaimed (USD)		Technology Cost		Payback Period	
		US Prices (\$/MMBTU)	Chinese Prices (\$6.5/MMBTU)	Purchase Cost (USD)	Operating Costs (USD/yr)	US (months)	China (months)
REC	7,600	810,000	1,800,000	500,000	120,000	5	2
APS	570	60,000	130,000	60,000		12	5
PLS	520	55,000	120,000	10,400		2	1

PROPOSED MONITORING METHODS

- Focus on monitoring methane emissions from natural gas production addressed by the three proposed technologies to reduce uncertainty and better constrain payback periods.
- Options:
 - Direct emissions measurement at the production wellhead (e.g. high volume sampler, meters, calibrated bagging).
 - Engineering estimation and emission factors (e.g. emission factors from manufacturer).
 - Combination of direct measurement and engineering estimation.

PNEUMATIC SYSTEMS WITH AIR (APS)

- Engineering estimation and emission factors
 - Data from manufacturer
 - Data from similar device
 - One-time measurement
 - Estimate based on published emission factors:

Emissions = Activity x (Emission Factor)

REDUCED EMISSIONS COMPLETIONS (REC)

Direct and indirect methods:

- Flow meter
- Engineering calculation for flow based on measured pressures
- Daily production rate as emission rate

PLUNGER LIFT SYSTEMS (PLS)

- Combination of direct measurement and engineering estimation

$$\text{Emissions} = (\text{constant}) \times (\text{casing diameter})^2 \times (\text{well depth}) \times (\text{shut-in pressure}) \times (\text{no. vents per year}) \times (\text{avg. sales flow rate}) \times (\text{unloading time})$$

CHALLENGES

- TECHNOLOGY TRANSFER to ensure that the mitigation technologies are available for implementation in China
- TECHNOLOGY ADVANCEMENT to facilitate China-specific infrastructure, regulatory environment, and geology
- WATER RESOURCES to support growth in unconventional natural gas production
- REGULATORY FRAMEWORK for emissions reporting programs to be wide-spread in China

FOR MORE INFORMATION

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