



Anaerobic Digestion of Wastewater

Global Methane Initiative – Wastewater Task Force Meeting

November 11, 2010, Thursday, 15:30 – 16:00



Lettinga Associates Foundation

Delft University of Technology



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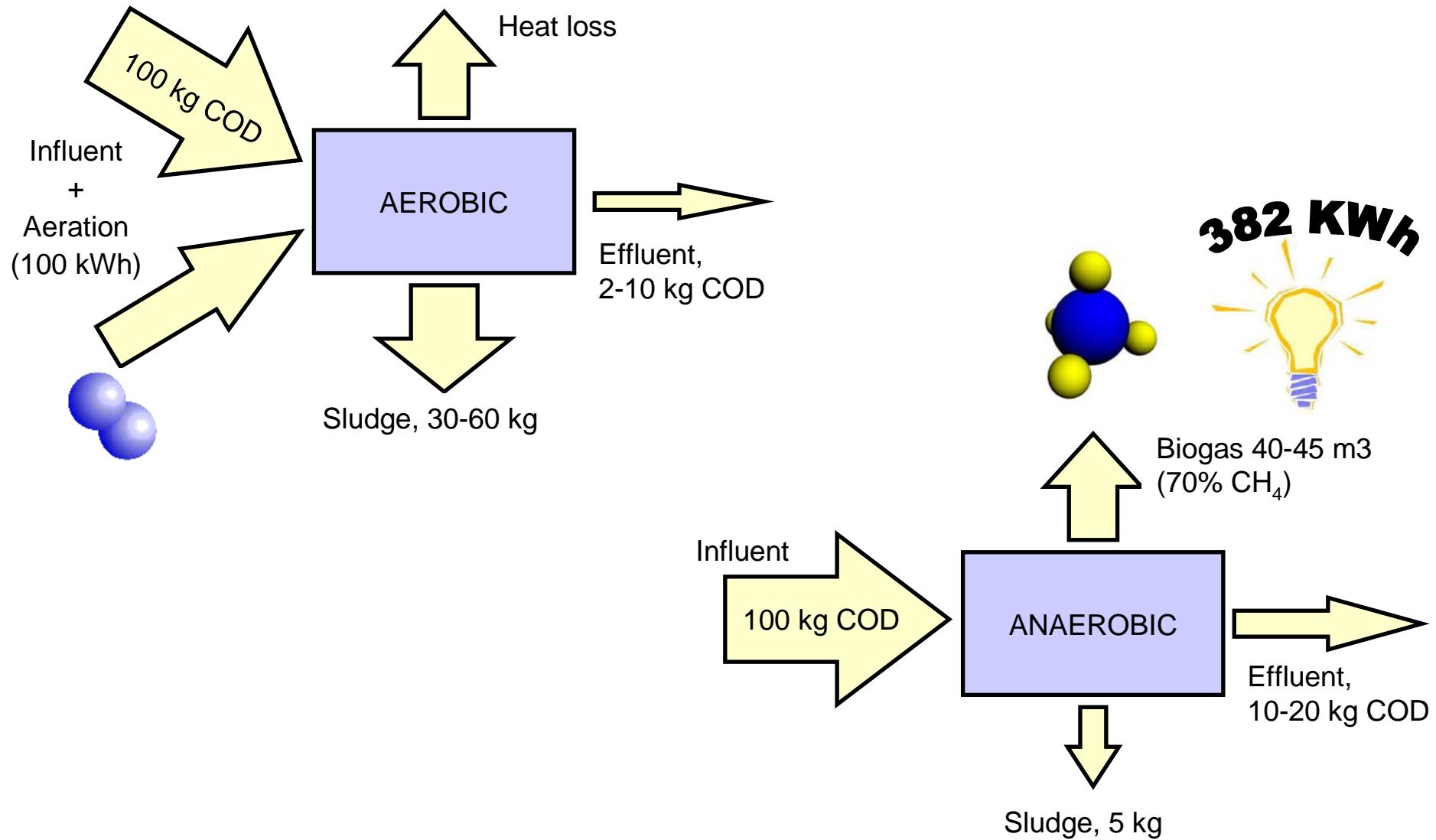
- Basics Anaerobic Digestion
- Reactors
- State of Practice
- Developments



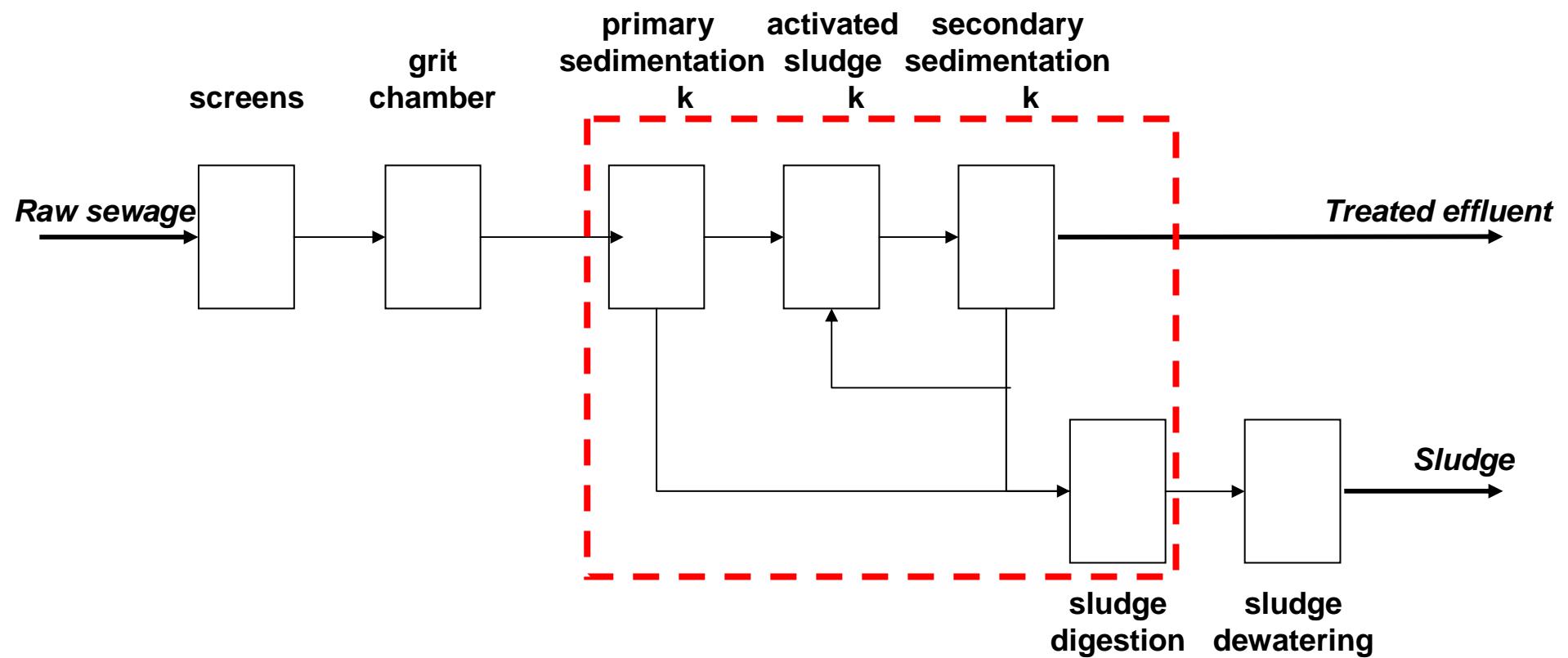
Basics Anaerobic Digestion



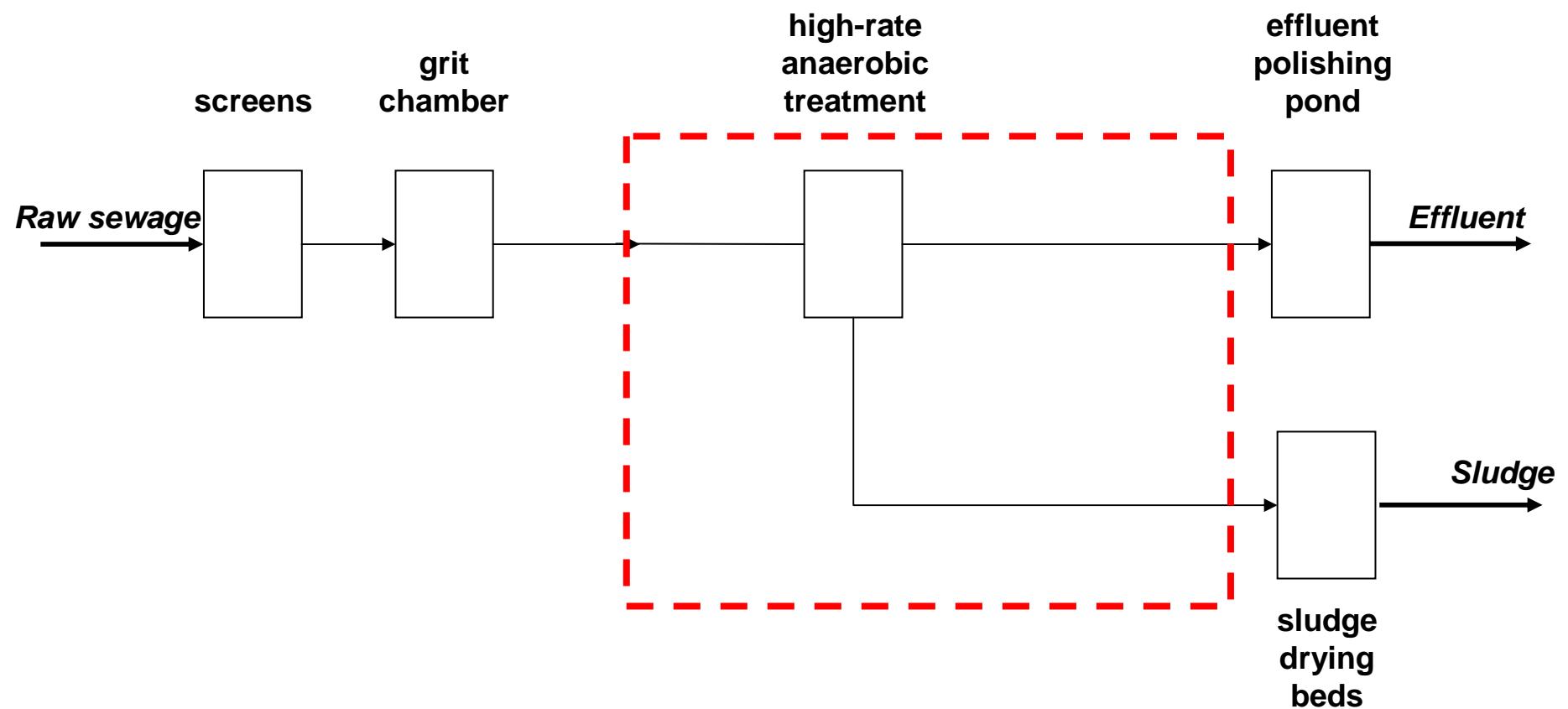
Comparison Aerobic - Anaerobic



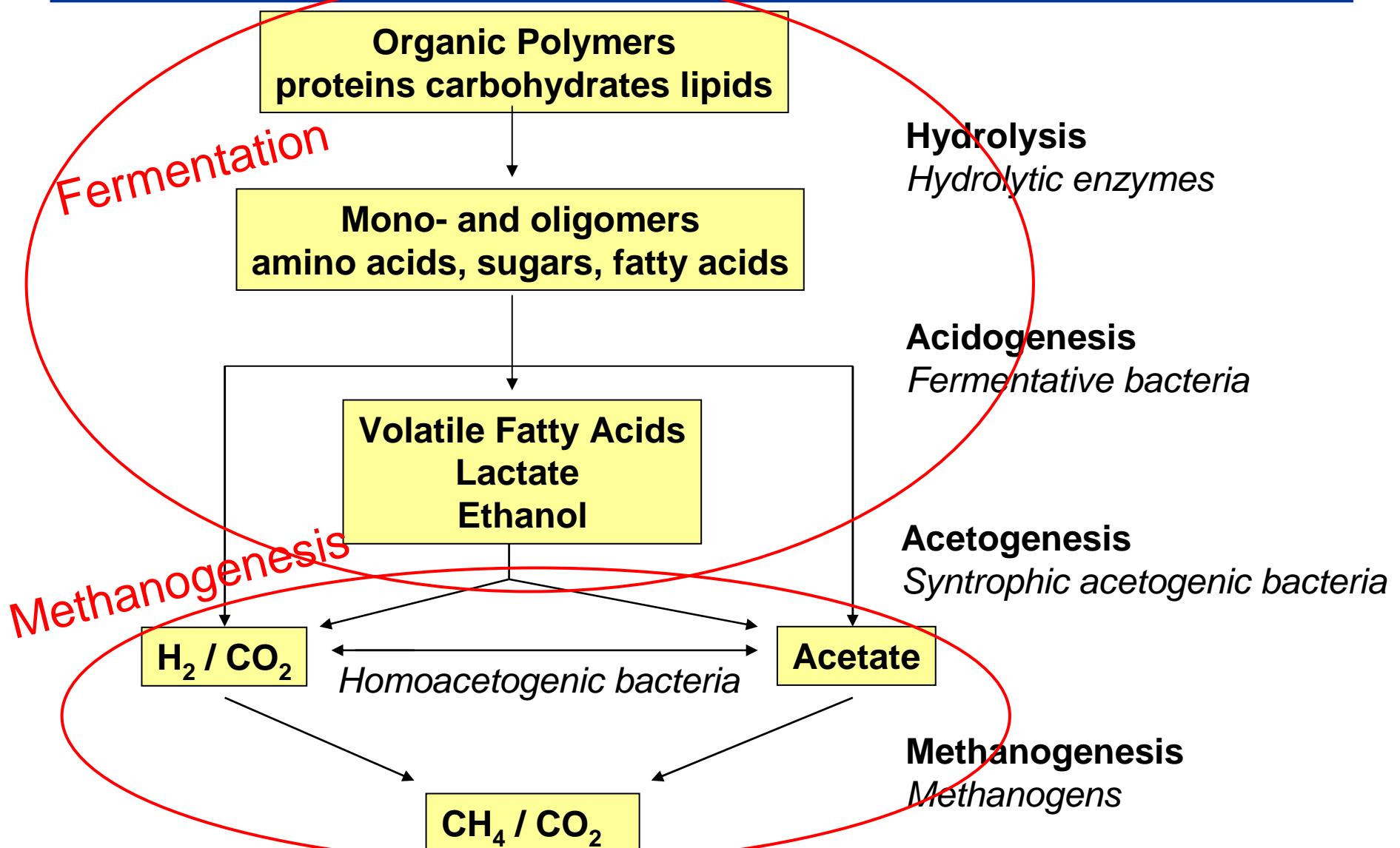
Basic setup of aerobic treatment



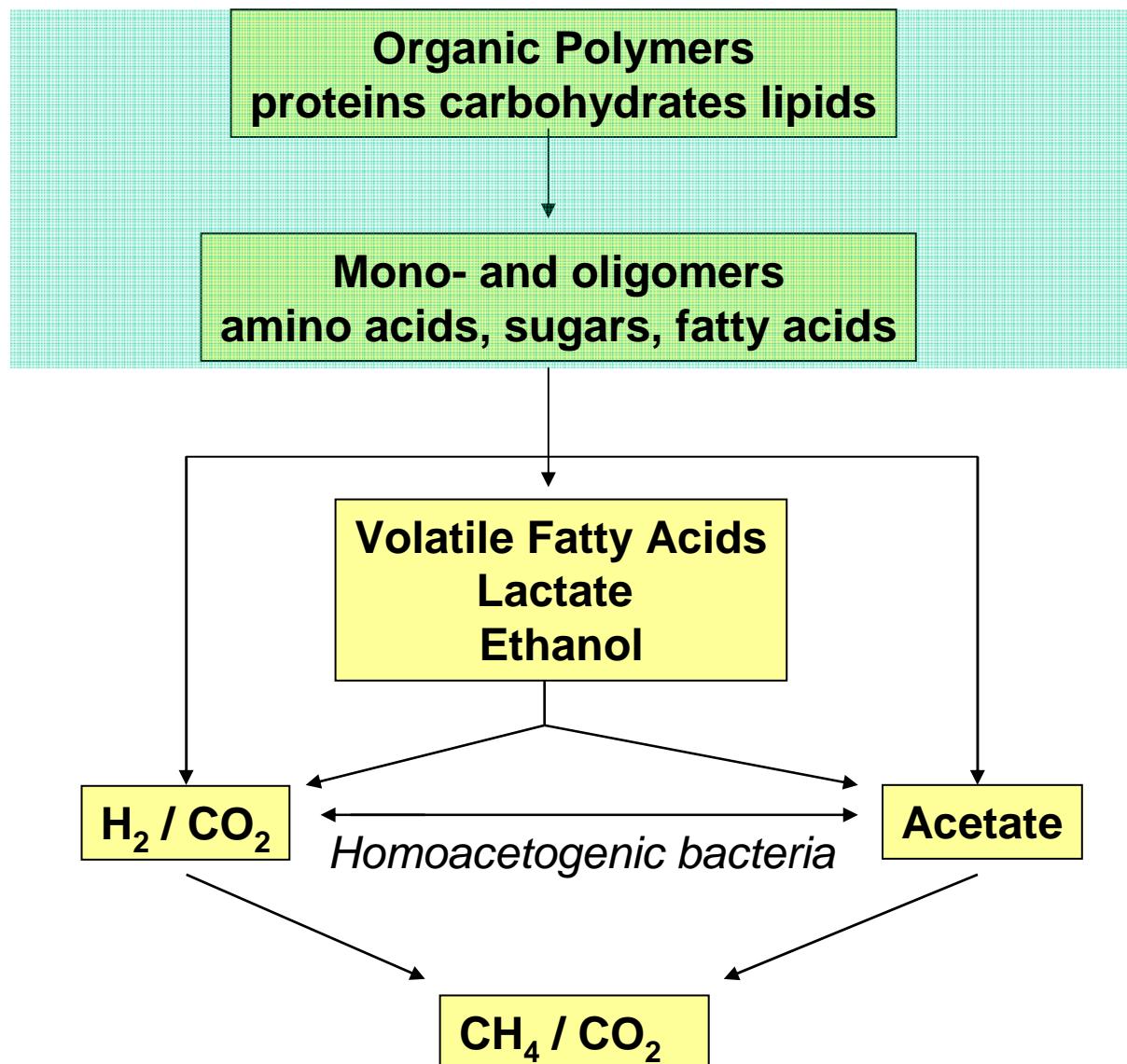
Basic setup of anaerobic treatment



Anaerobic Digestion

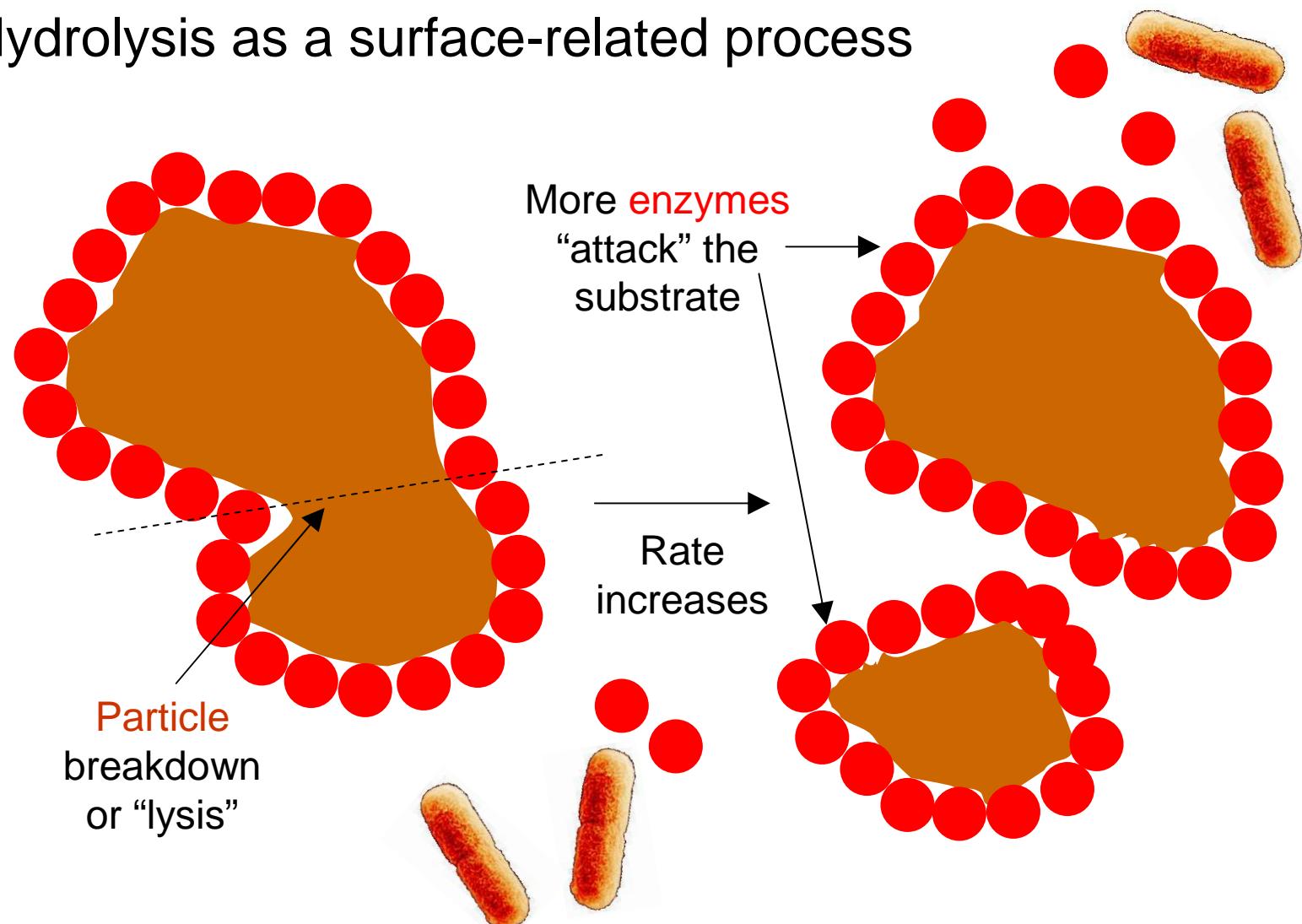


Hydrolysis



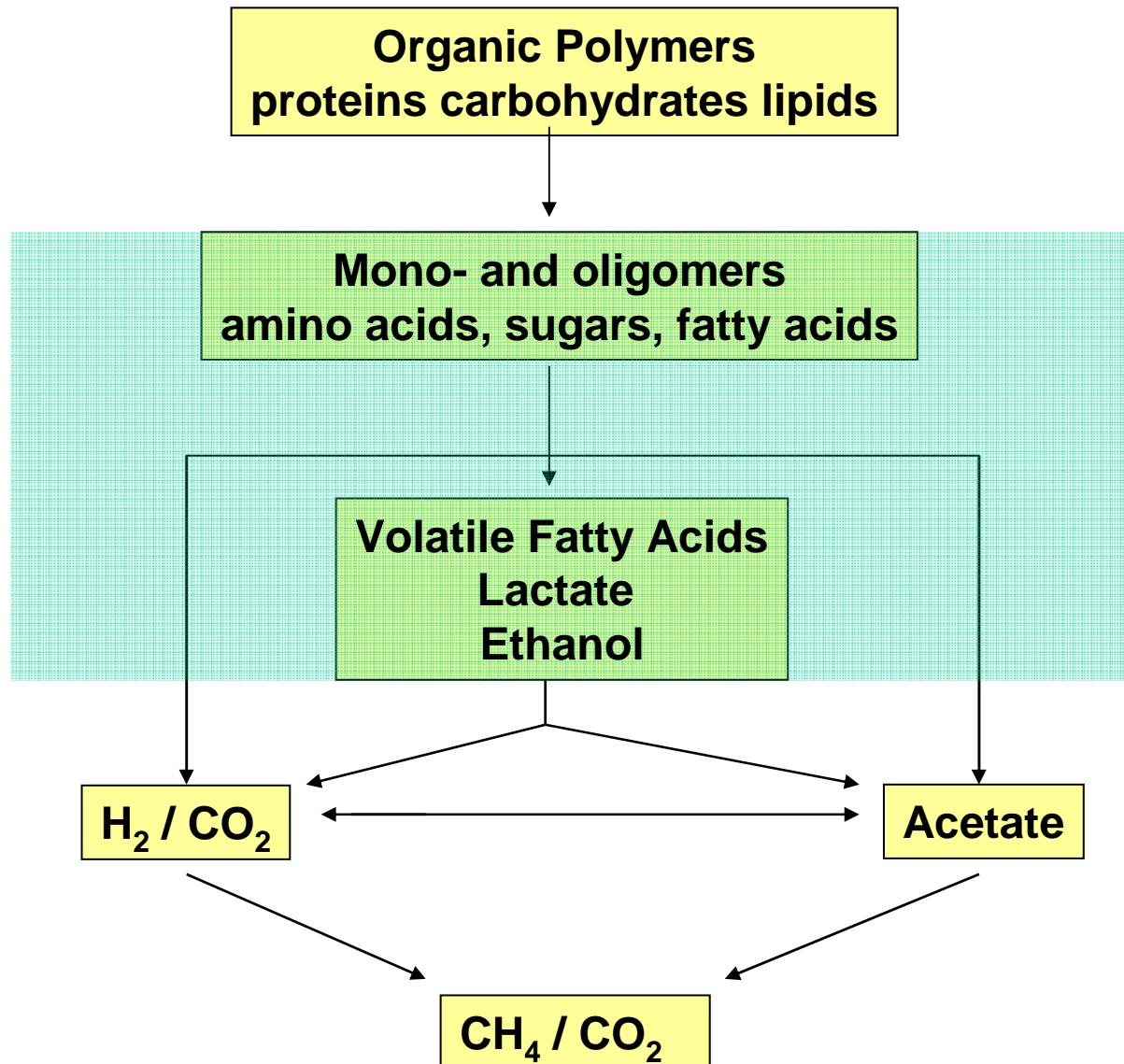
Hydrolysis: Surface related

- Hydrolysis as a surface-related process

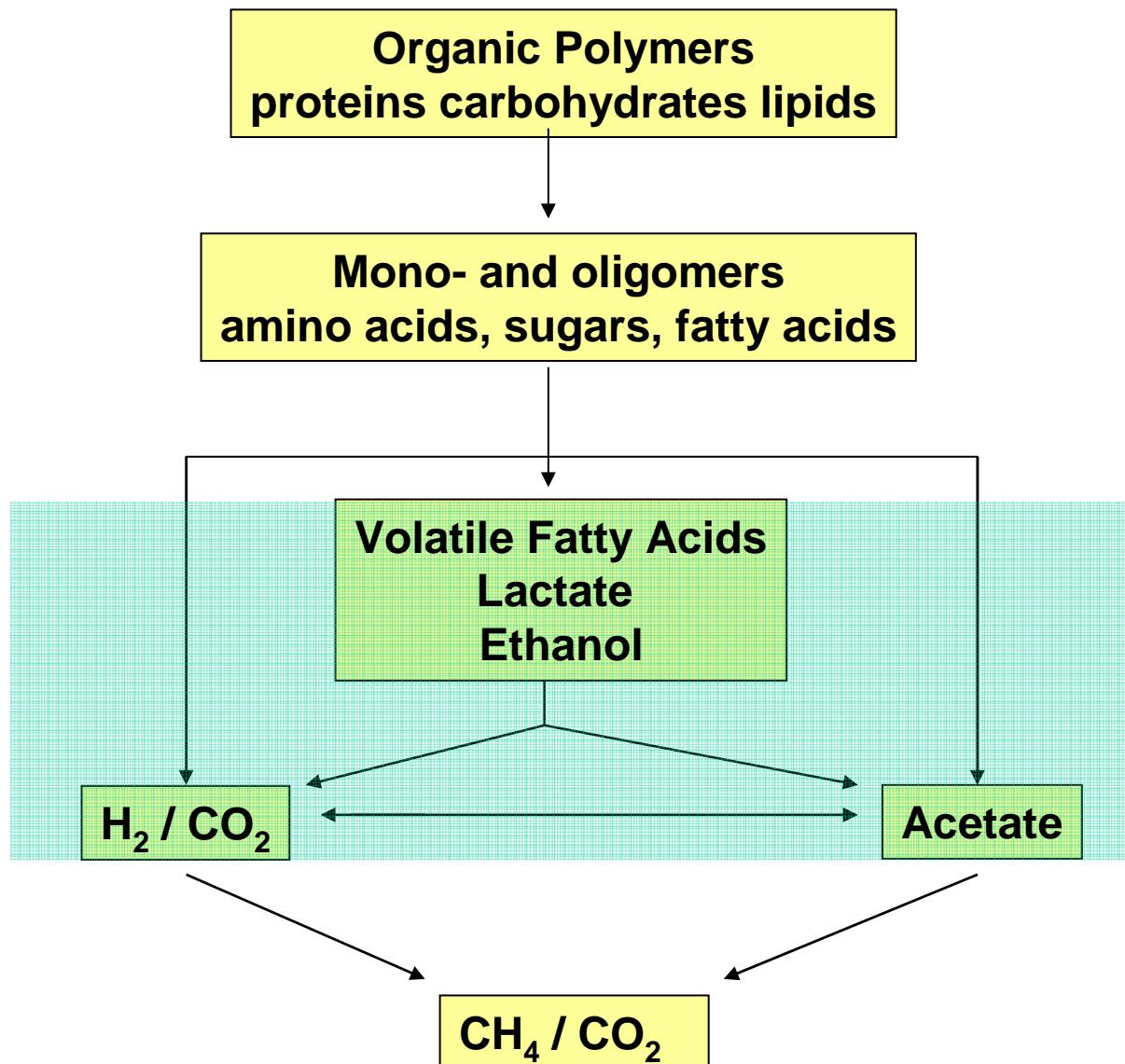


From: Wendy Sanders

Acidogenesis

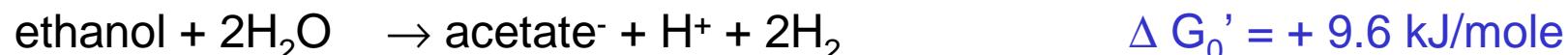
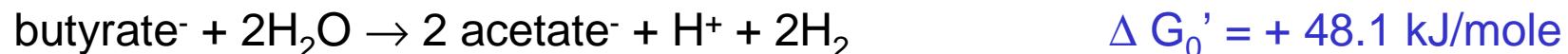
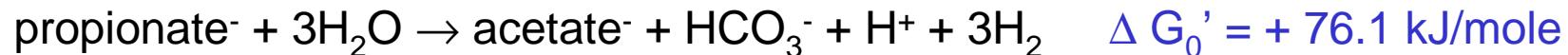


Acetogenesis



Acetogenesis (Acetate formation)

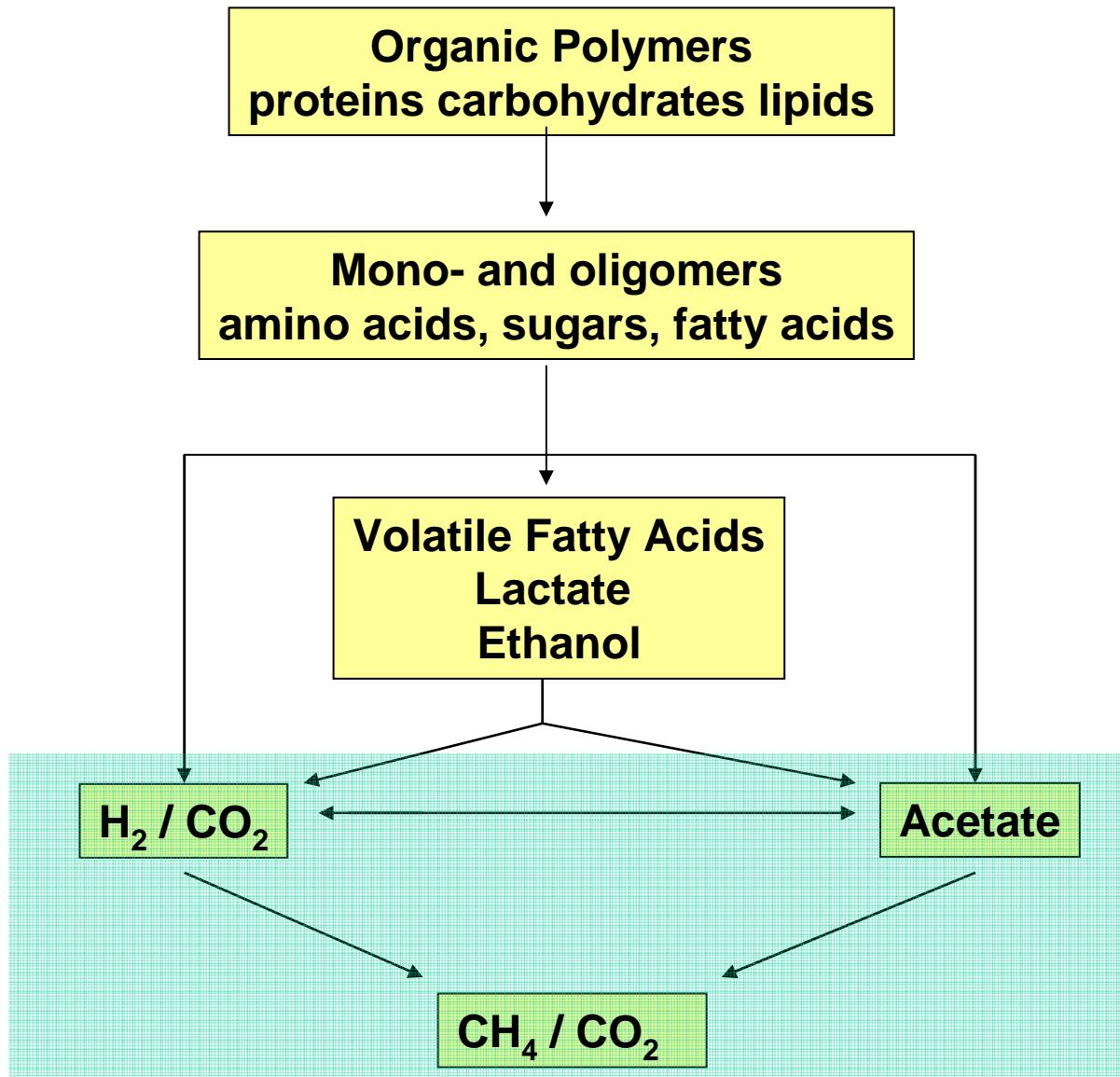
- Conversion of fermentation products into acetic acid, CO₂, and H₂
- Mainly from propionic acid, butyric acid and ethanol



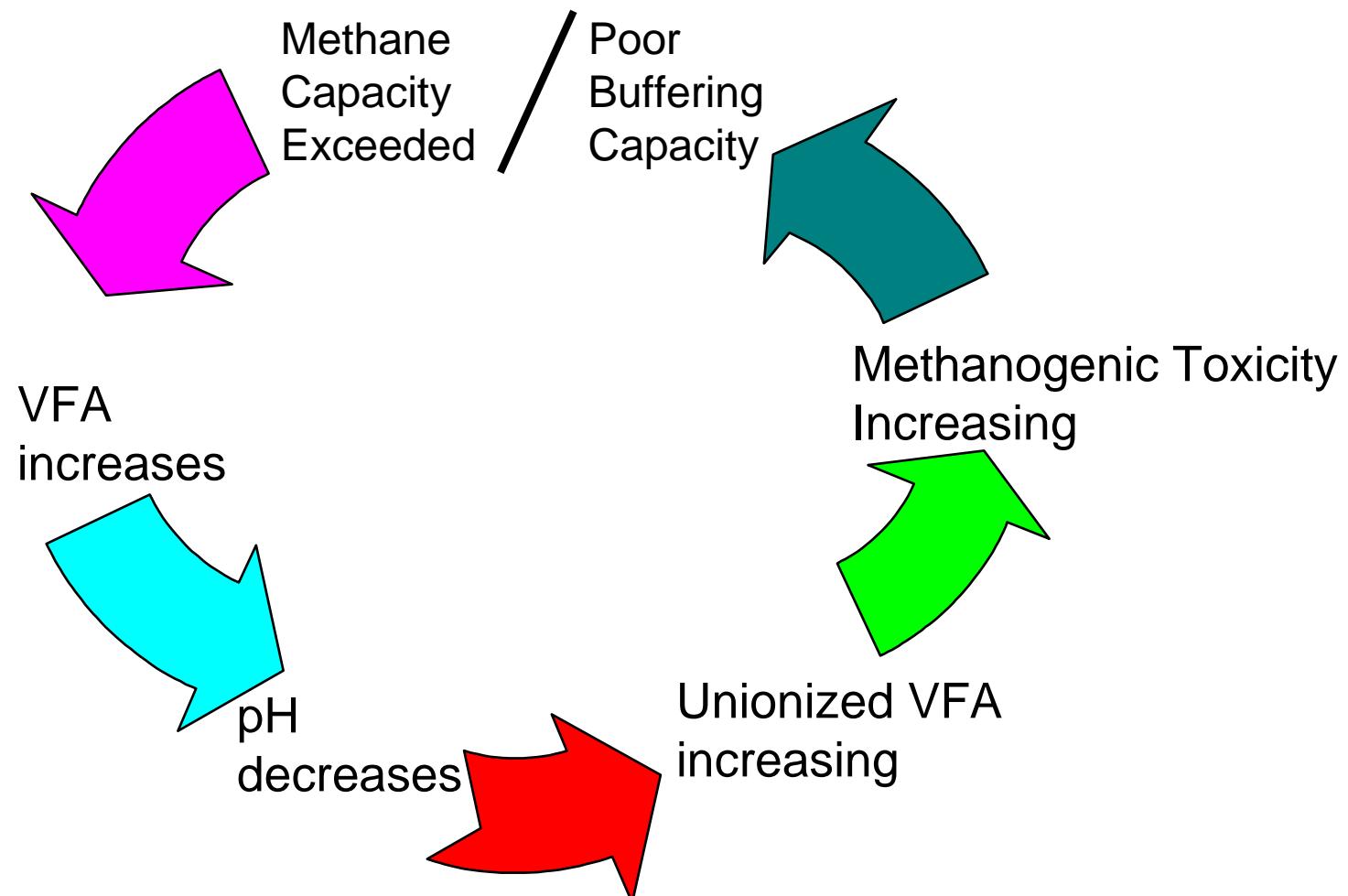
➡ Need for syntrophic associations !!!



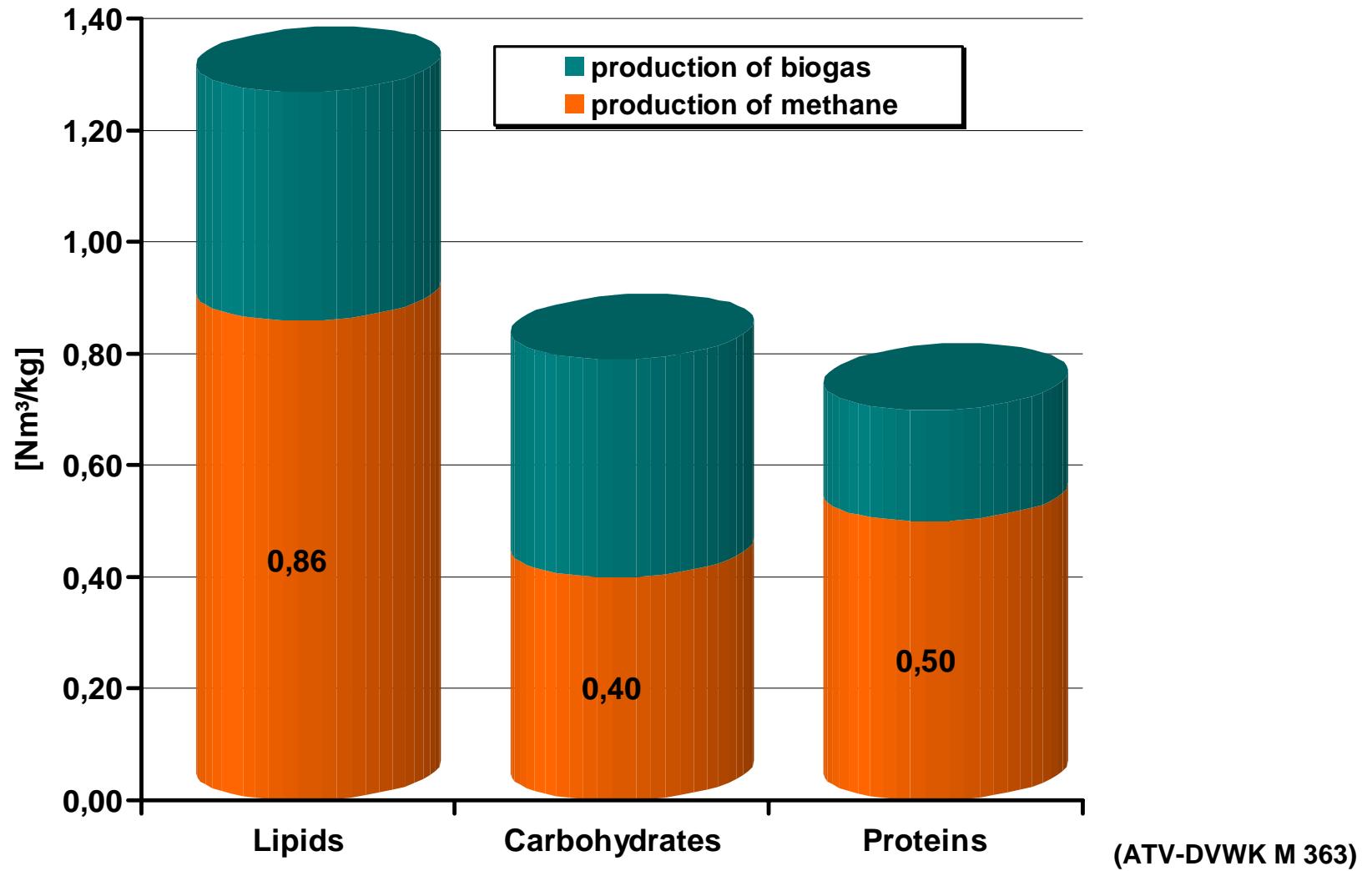
Methanogenesis



Acidogenesis: Acidification



Maximum Production of Biogas



Basics Anaerobic Treatment: Summary

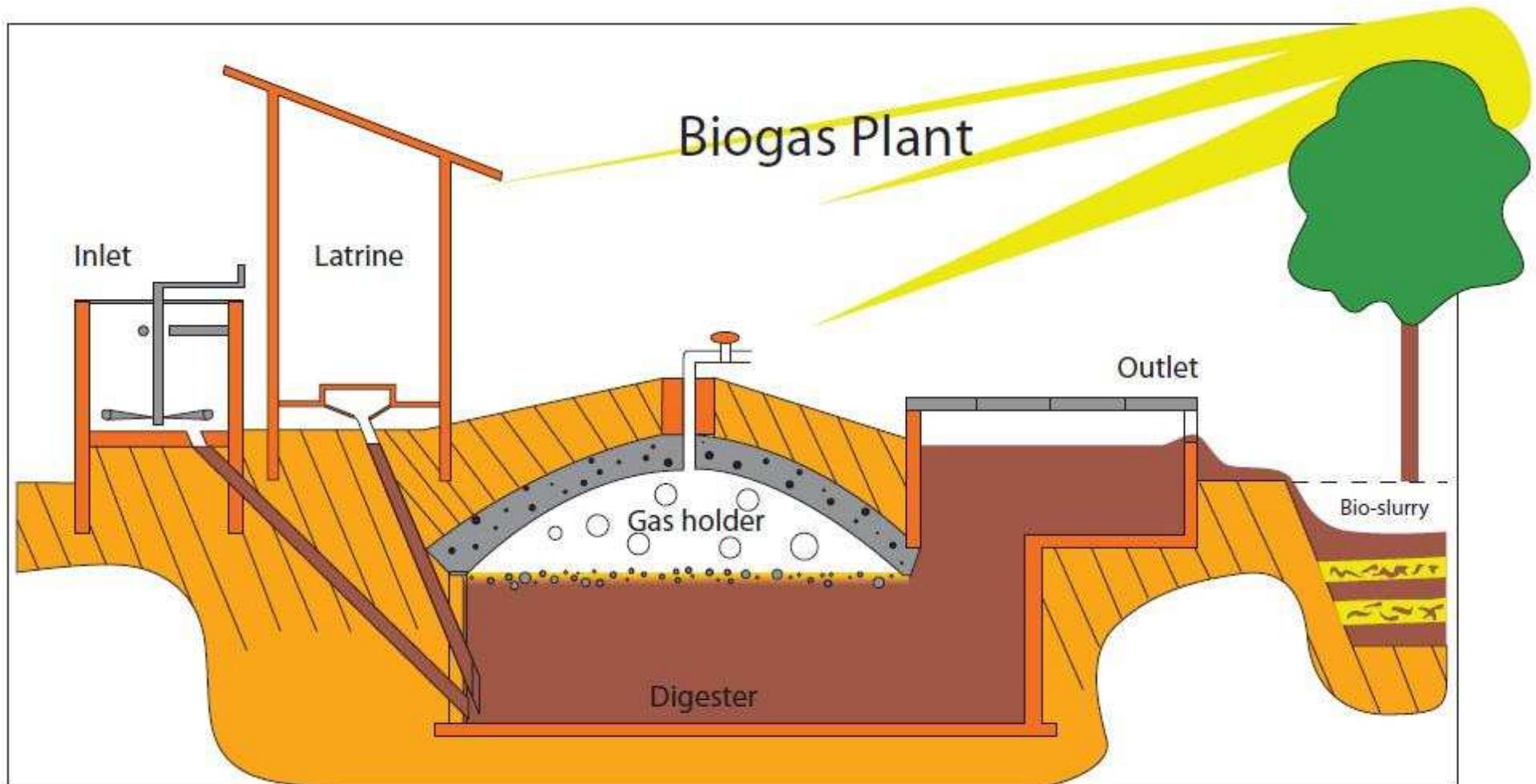
- Nett energy production
- No fossil fuel required
- Low sludge production
- Higher effluent COD
- No nitrogen and phosphorus removal
- High loading rates
- Small footprint
- Sewage: Hydrolysis limiting step
- Sewage: Limited biogas production



Reactors

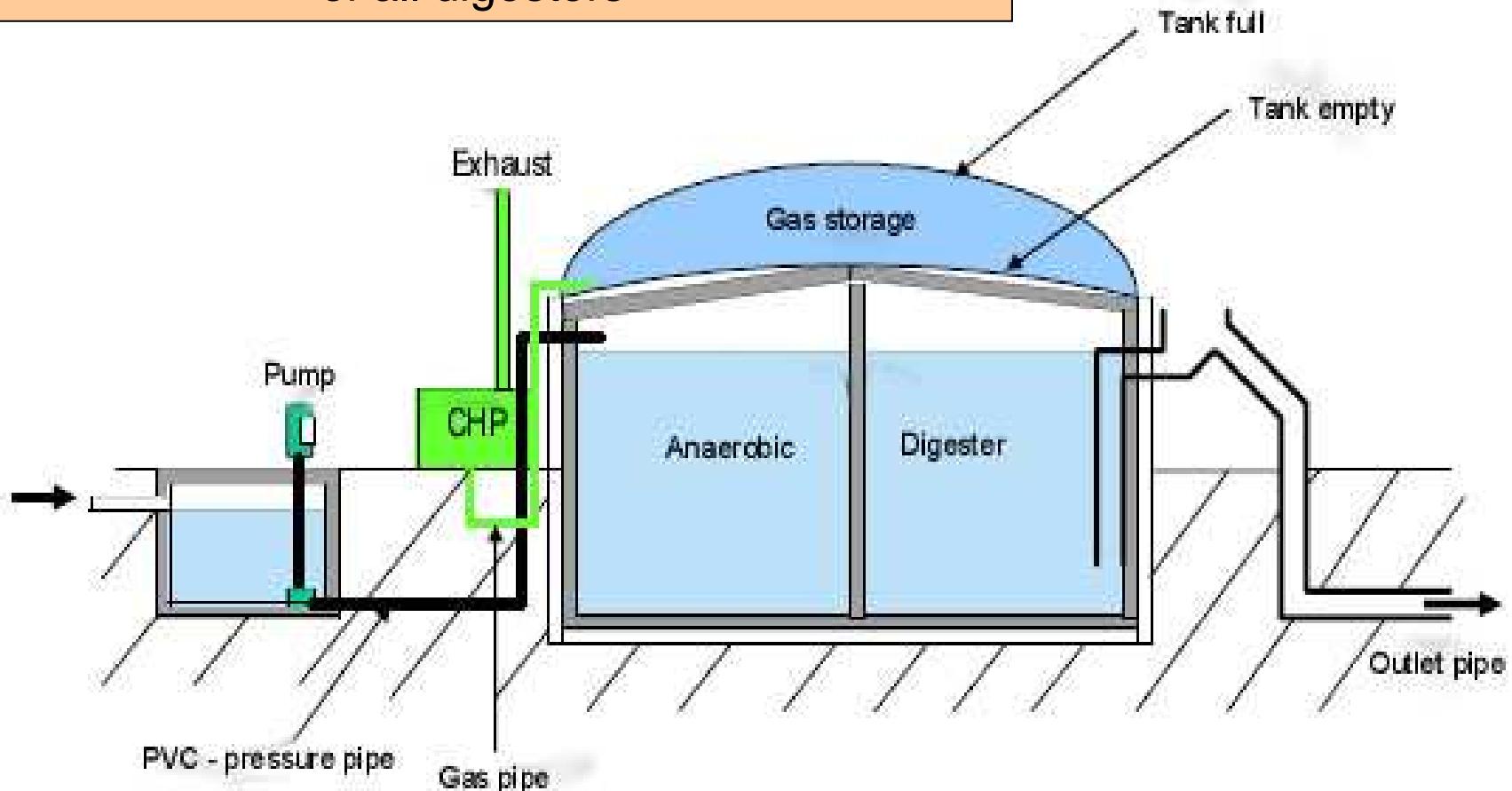


Fixed Dome Domestic Digester



Digester: Schematic

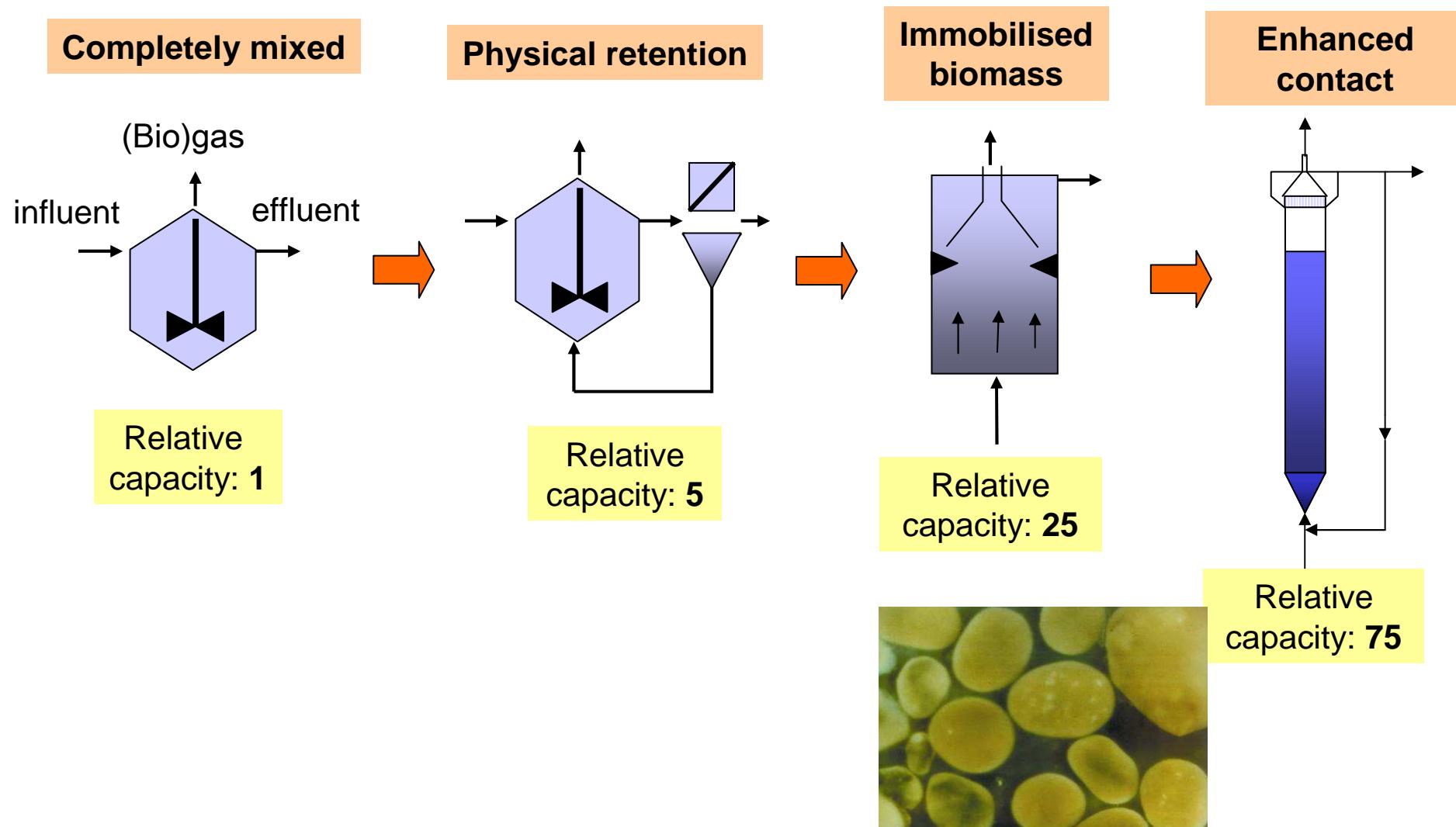
Digester with rubber membrane cover > 50 %
of all digesters



Biogas Plant in the UK

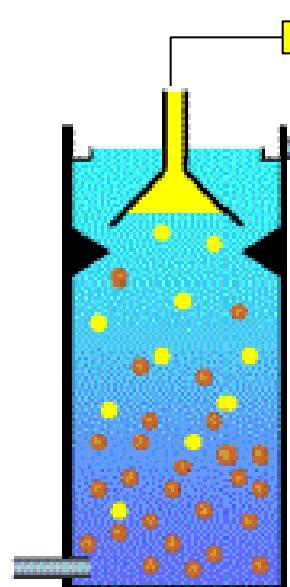


Development of “high-rate” anaerobic treatment systems



UASB and EGSB

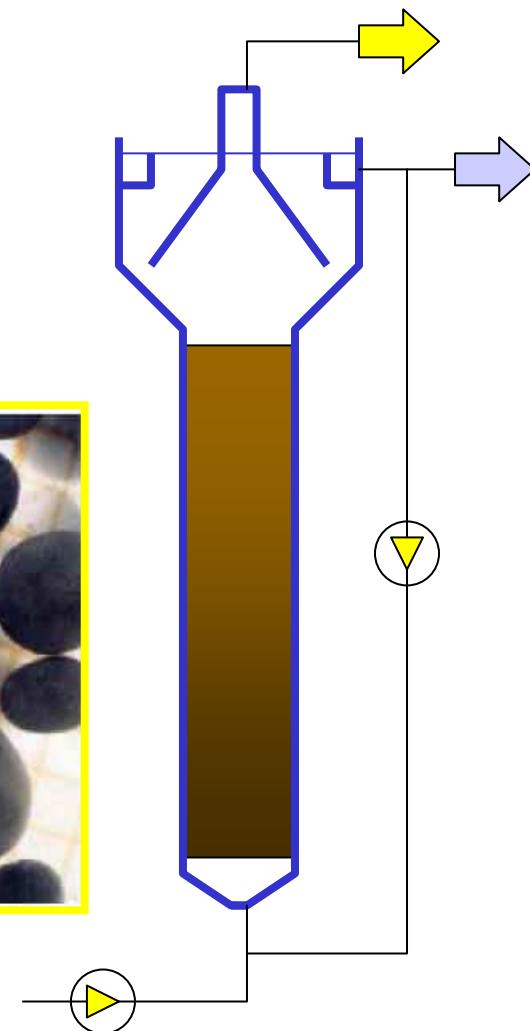
Auto immobilization / granulation



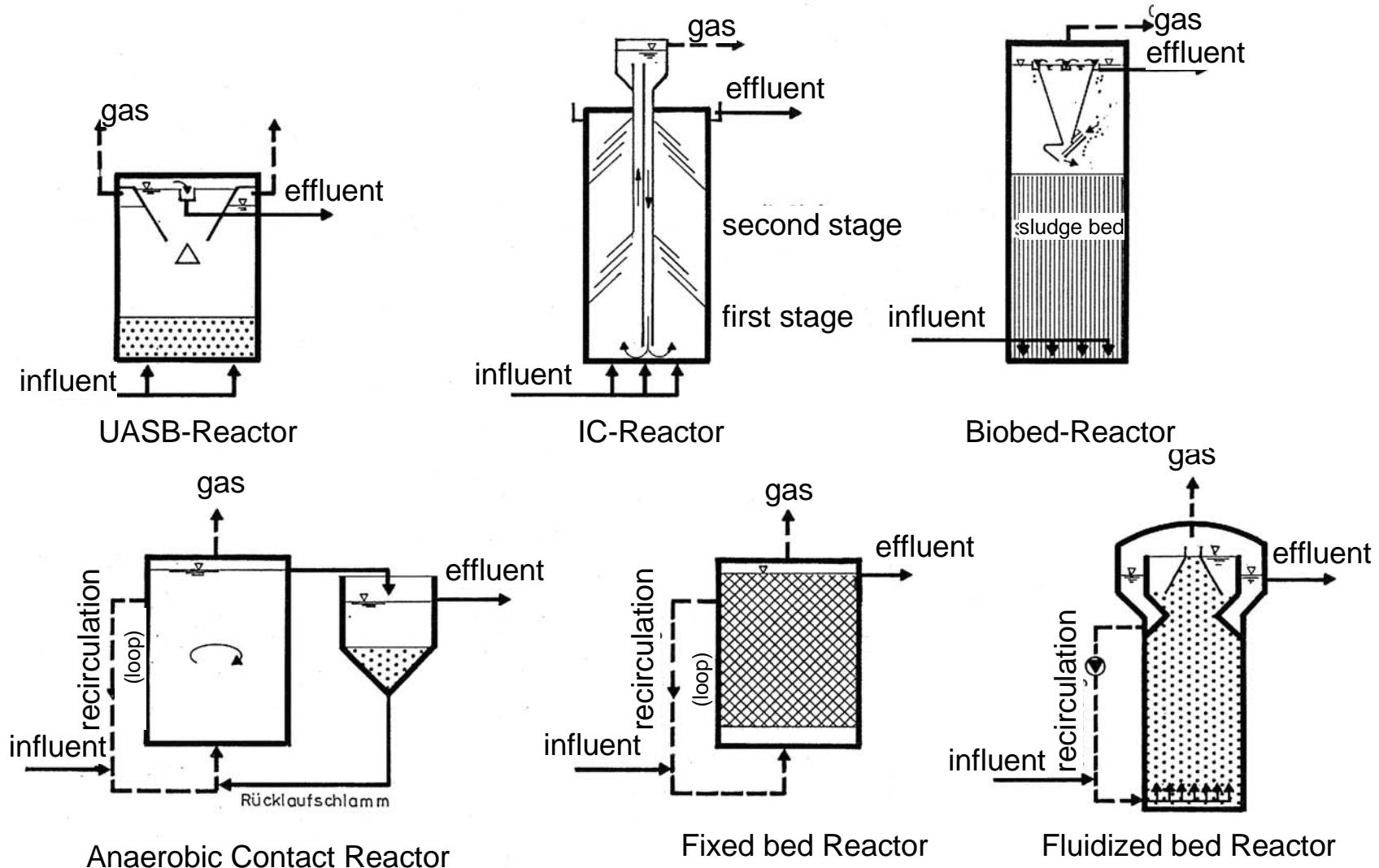
UASB



EGSB



Reactor Technologies for Liquids



UASB: Sewage



Bucaramanga, Colombia, 12000 m³/d

UASB Reactor: Sewage

Mirzapur, India, 14 m³/d plant



UASB: Sewage



Accra, Ghana



Lettinga Associates Foundation

UASB: Industrial

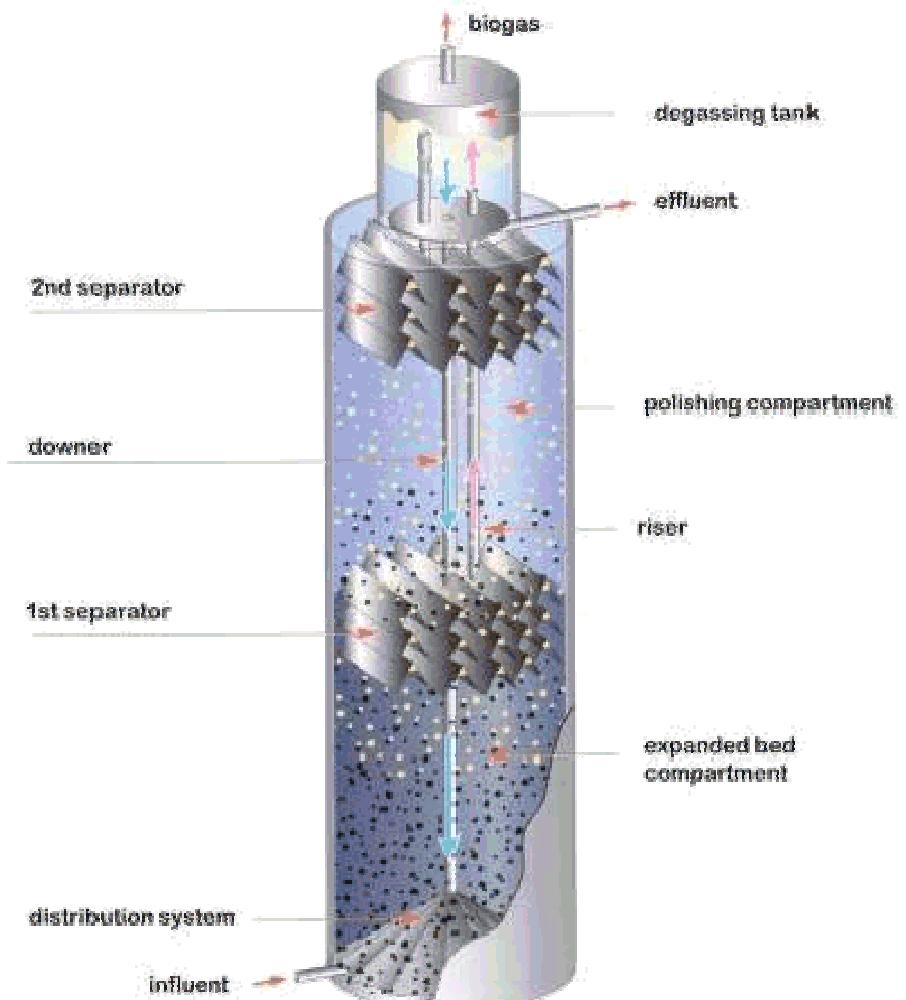
Palsana, India



Anaerobic UASB-Reactor CSM

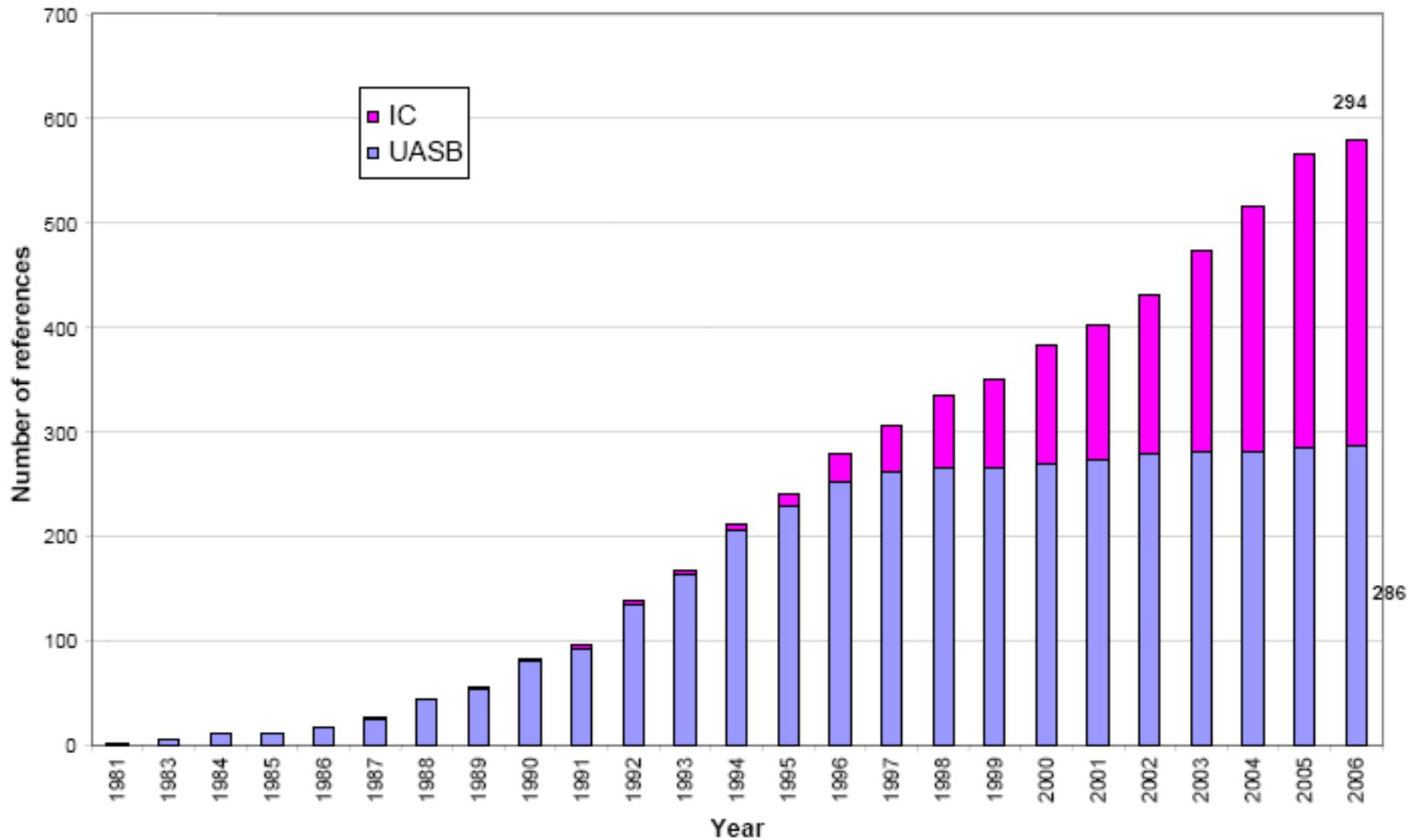


IC-Reactor: Distillery Hanover



(Kraul & Wilkening u. Stelling)

Cumulative BIOPAQ® references N=580



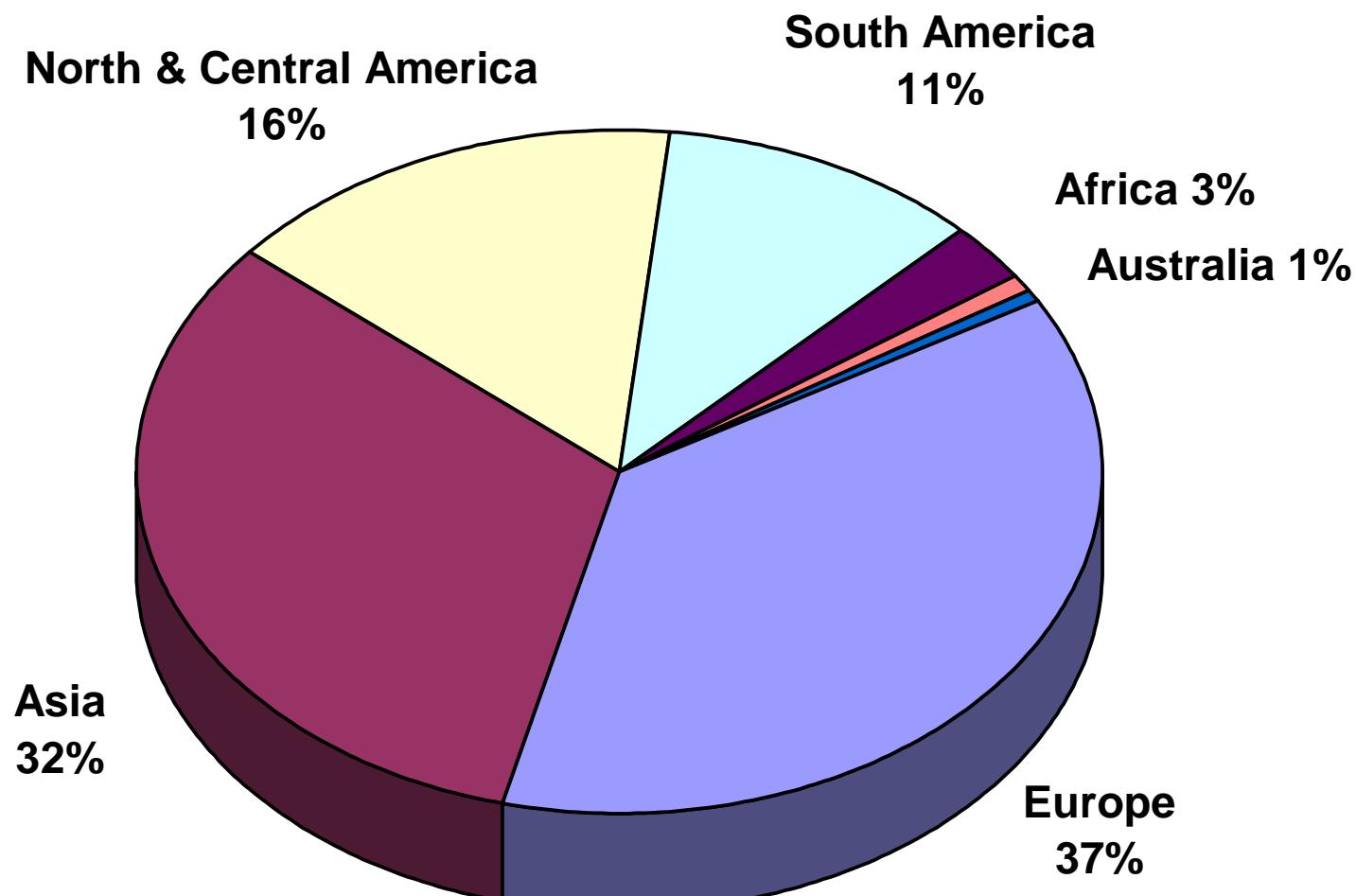
Reactors: Summary

- Sludges and slurries: Digester
 - CSTR, no biomass retention
- Liquids (<~2% solids): High rate reactor
 - Biomass retention
- Sewage: UASB reactors
 - Flocculent biomass
- Industrial wastewater: UASB, EGSB and IC reactors
 - Granular biomass



State of Practice

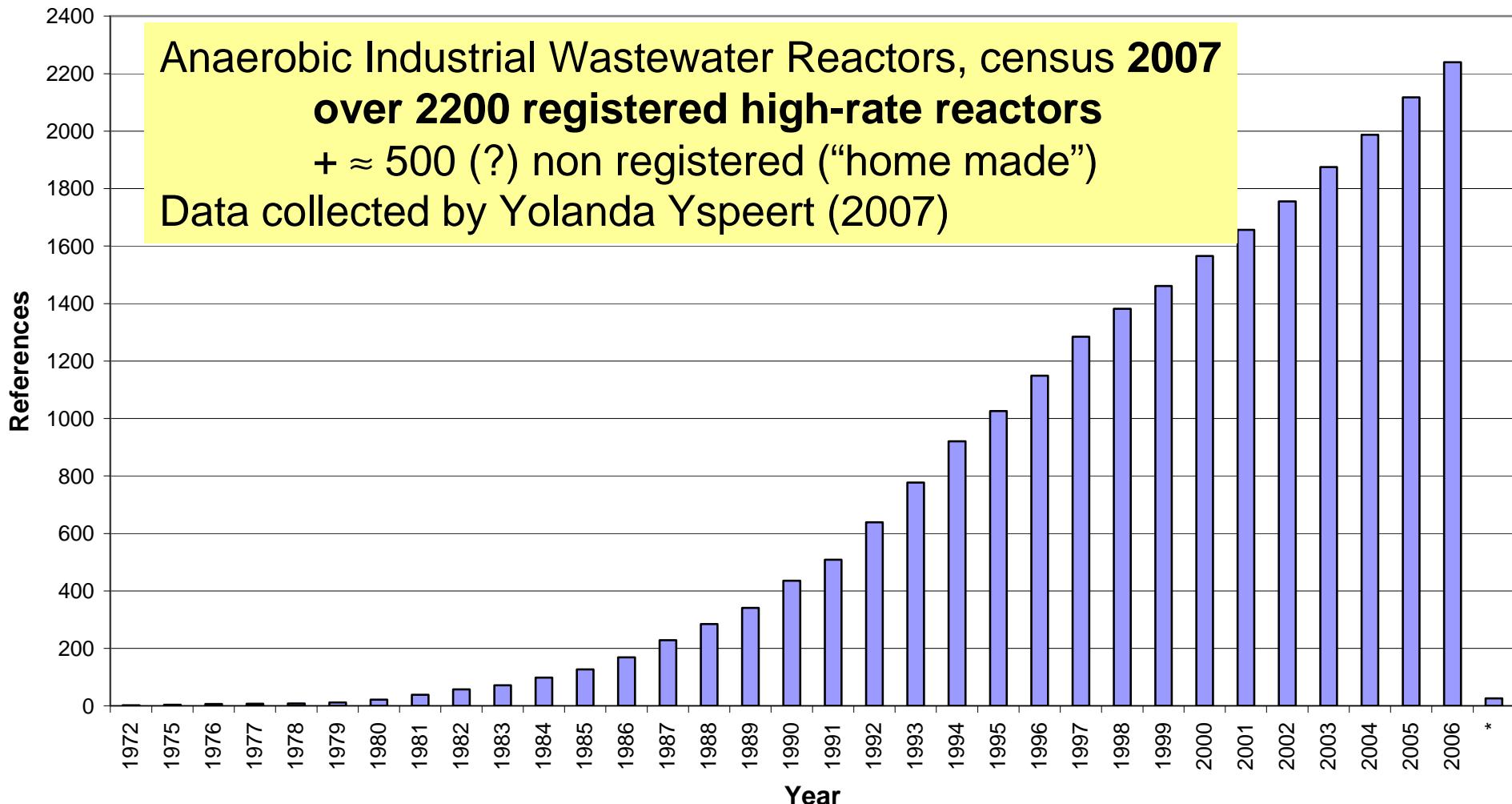
Geographic Distribution of Anaerobic Plants



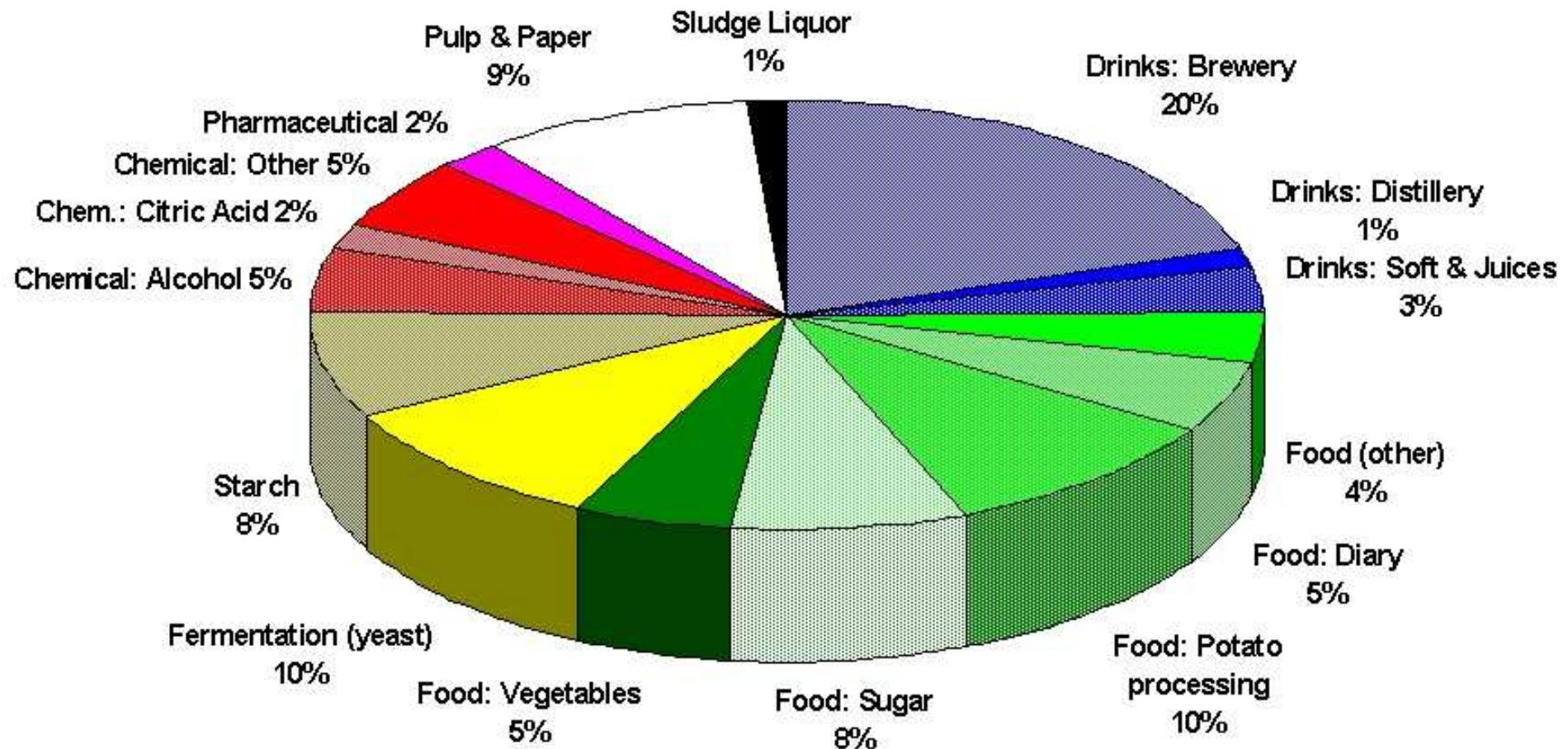
(1981 – 2007, N= 2266, Mainly industrial)



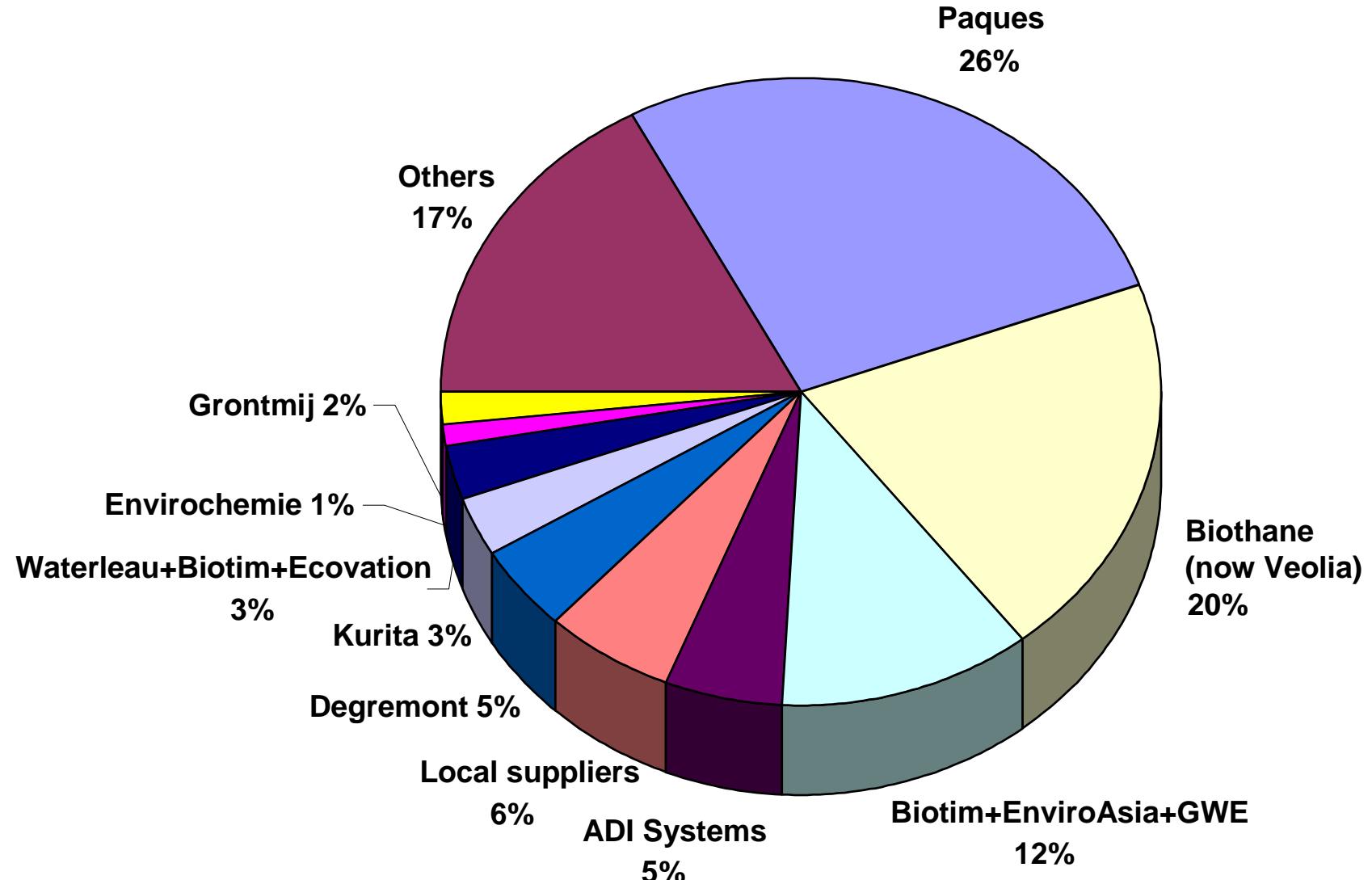
Worldwide cumulative anaerobic references

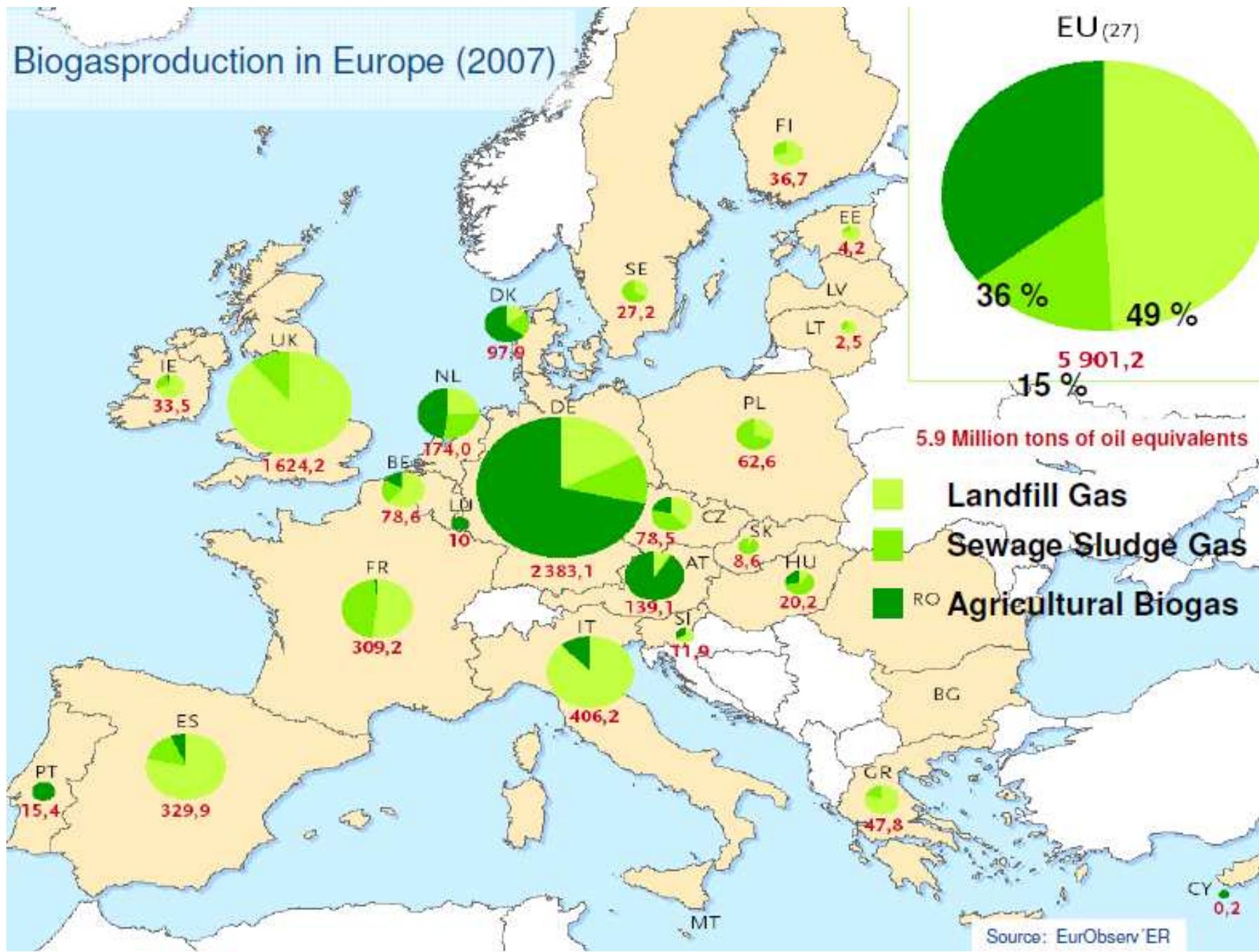


Types of industries

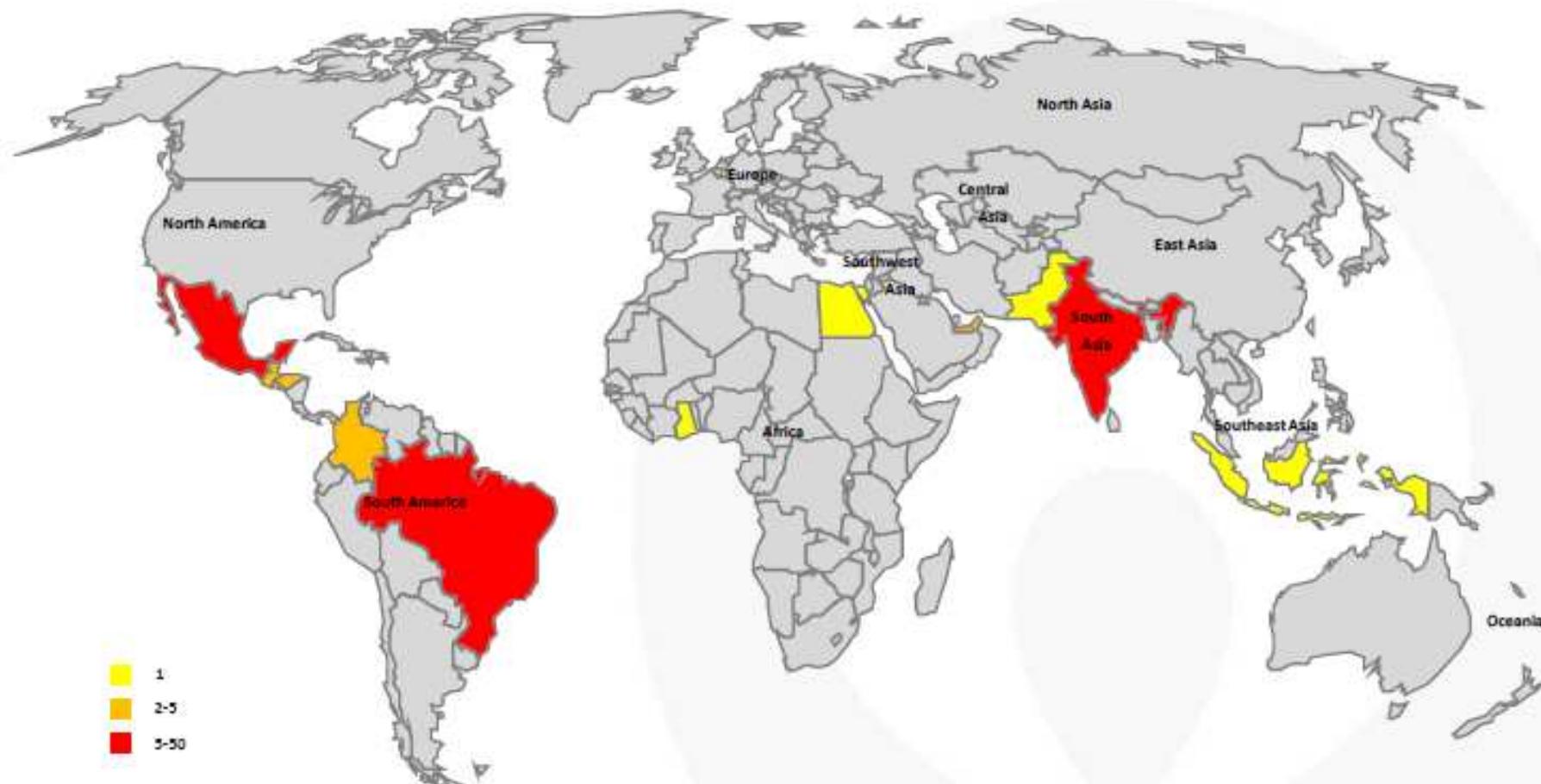


Major Technology Suppliers (1981 – 2007, N= 2266)





Countries where large municipal UASB plants have been built

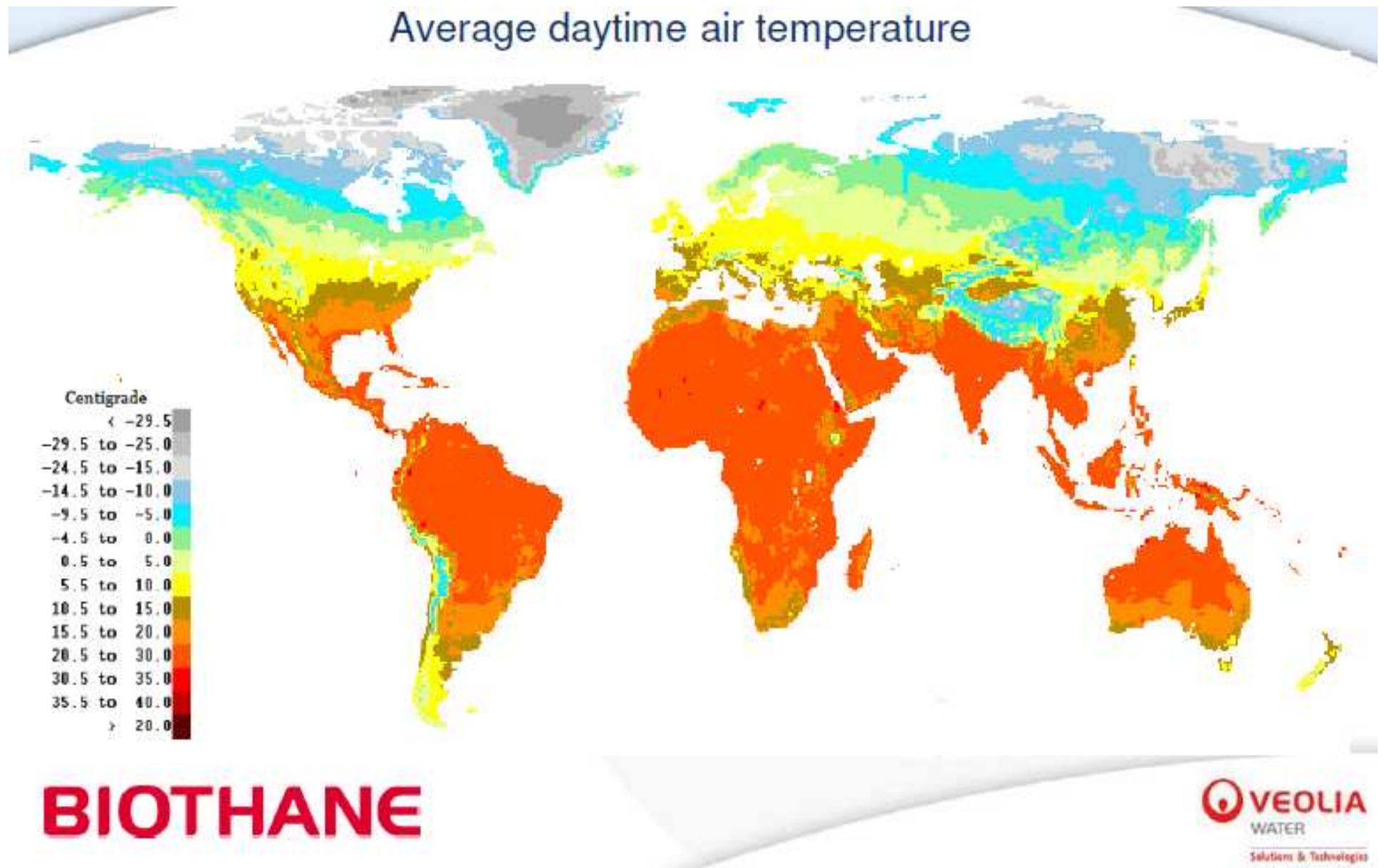


BIOthane

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Large Municipal Anaerobic WWTPs

| Country | City | pe | Year | °C | m3 | HRT (h) | COD | BOD | TSS |
|----------|--------------------------|--------|------|-------|------|---------|-----------|---------|-----------|
| Colombia | Bucaramanga | | | | 35 | 5-19 | | | |
| Colombia | Cali | 1000 | | 25.2 | 64 | 6-8 | 267 | 95 | 215 |
| Brazil | Sumare City | 1410 | 1992 | 16-23 | 67.5 | 7 | 402 | 515 | 379 |
| Brazil | | | 1987 | 18-28 | 120 | 5.15 | 188-459 | 104-255 | 67-236 |
| Brazil | Sao Paulo | | | | 120 | 4 | | | |
| Brazil | Pedegal | | | | 160 | 6 | 799 | | |
| Italy | | | | 7-27 | 336 | 12-42 | 205-326 | 55-153 | 100-250 |
| Brazil | | | | | 477 | 13 | 600 | | 303 |
| Brazil | Mangueira | 18000 | | 30 | 810 | 9.4 | 549 ± 150 | | 196 ± 100 |
| India | Kanpur | | 1989 | 20-30 | 1200 | 6 | 563 | 214 | 418 |
| Egypt | Fayoum | 105000 | 2007 | | 2304 | | | | |
| Colombia | Bucaramanga | | 1990 | 24 | 3360 | 5 | 380 | 160 | 240 |
| India | Yamunanagar | 55000 | 2002 | 17.3 | 3500 | 8.4 | 939 | 318 | 374 |
| India | Panipat | 69000 | 1999 | 18.6 | 3500 | 8.4 | 985 | | 411 |
| Brazil | Minas Gerais - Laboreauz | 70000 | 2007 | | 4840 | 8 | | | |
| India | Mirzapur | 100000 | 1994 | 18-32 | 6000 | 8 | 404 | 205 | 362 |
| Ghana | Accra | | 2000 | | 6500 | 10 | 150-16550 | 1500 | 500-22000 |
| Colombia | Bucaramanga | 160000 | 1990 | | 6600 | 5.2 | 380 | | |
| India | Faridabad | 110000 | 1998 | 22.5 | 7000 | 8.4 | 1194 | | |



Large Municipal Anaerobic WWTPs (con'd)

| Country | City | pe | Year | °C | m3 | HRT (h) | COD | BOD | TSS |
|---------|---------------------|---------|------|-------|-------|---------|----------|--------|--------|
| India | Yamunanagar | 130000 | 2000 | 18.4 | 9000 | 8.4 | 702 | 250 | 372 |
| India | Agra | 570000 | 2004 | 18.8 | 10000 | 9.3 | 762 | 264 | 514 |
| India | Sonepat | 200000 | 1999 | 18.5 | 11000 | 8.4 | 481 | 160 | 189 |
| India | Gurgaon | 150000 | 1998 | 18.6 | 11000 | 8.4 | 870 | 318 | 435 |
| India | | | | 18-32 | 12000 | 8 | 1183 | 484 | 1000 |
| India | Panipat | 240000 | 2000 | 23.8 | 13000 | 8.4 | 487 | 196 | 320 |
| India | Karnal | 270000 | 2000 | 19.7 | 14000 | 8.4 | 443 | 141 | 236 |
| India | Noida | 190000 | 2000 | 20.0 | 14000 | 10.9 | 674 | 247 | 558 |
| India | Faridabad | 250000 | 1998 | 23.8 | 16000 | 8.4 | 1055 | 318 | 920 |
| Brazil | Campinas | | | 25 | 16464 | 14.3 | 522 ± 80 | 257±30 | 266±70 |
| UAE | Ajman | 490000 | 2008 | | 17600 | 8.6 | | | |
| India | Faridabad | 270000 | 1999 | 23.7 | 18000 | 8.4 | 1113 | 365 | 593 |
| India | Ghaziabad | 350000 | 2002 | 21.7 | 20000 | 10.7 | 418 | | 185 |
| India | Ghaziabad | 430000 | 2002 | 21.2 | 26000 | 10.7 | 829 | 293 | 458 |
| India | Saharanpur | 310000 | 2000 | 21.6 | 28000 | 10.4 | 363 | | 169 |
| Brazil | Piracicamirim | 92000 | 1998 | | | 18-32 | | | |
| Brazil | Minas Gerais - Onca | 1000000 | 2006 | | 53088 | 8 | | | |



Gas Utilization

| Plant | Capacity (actual) | Gas Utilisation |
|-------------|-------------------|-----------------|
| Brazil | 164 (95) | - |
| Brazil | 100 (43) | - |
| Brazil | 90 (69) | -- |
| Brazil | 70 (41) | -- |
| Brazil | 48 (25) | - |
| Brazil | 38 (22) | -- |
| Brazil | 30 (17) | - |
| India | 120 (60) | - |
| India | 43 (53) | + |
| Middle East | 49 (43) | - |

Biothane-Veolia, 2010



Issues

- Lower COD/BOD removal than expected
- Biogas yield lower than expected ($0.1\text{-}0.2 \text{ Nm}^3$ instead of 0.35 Nm^3 per kgCOD removed)
- Sludge production higher than anticipated ($0.3\text{-}0.4 \text{ kgTSS}$ per kg COD applied, instead of 0.15)
- Significant operator attendance required

*Survey Biothane-Veolia 2010
10 Large scale (>10 ML/d) UASB STPs*



Current Projects: Summary

- Industry: many reactors
- Large (>10 ML/d) municipal UASB STPs
 - India 45
 - Brazil 15
 - Ghana, Egypt, UAE
- Large scale: lower performance than early pilot and full scale
- Many small UASB STPs
 - Brazil, India, China, ...
- Large number of small systems mostly without biogas capture
- Decentralized sanitation (less/no dilution, no sewer):
 - Domestic biogas plants: India, China, Nepal, ...
 - New reactor concepts: Germany, Sweden, Netherlands



Developments



Developments

Anaerobic treatment of sewage in colder climates

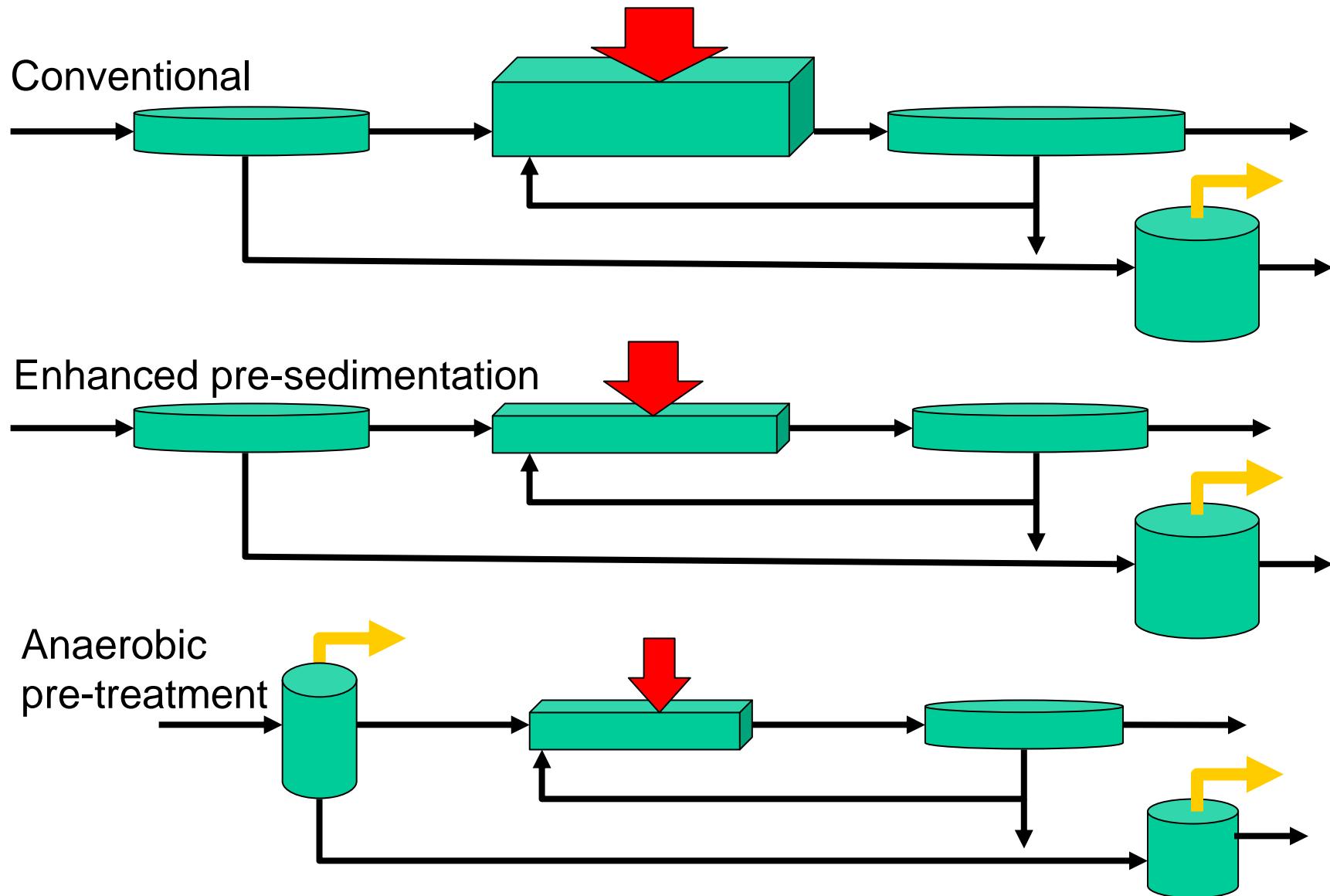
- Challenge: treat municipal sewage to achieve net energy production while meeting effluent standards
- Two approaches:
 - enhanced pre-sedimentation
 - direct anaerobic treatment

Anaerobic treatment of domestic solids

- Decentralized sanitation (less/no dilution, no sewer):
 - Domestic biogas plants: India, China, Nepal, ...
 - New reactor concepts: Germany, Sweden, Netherlands

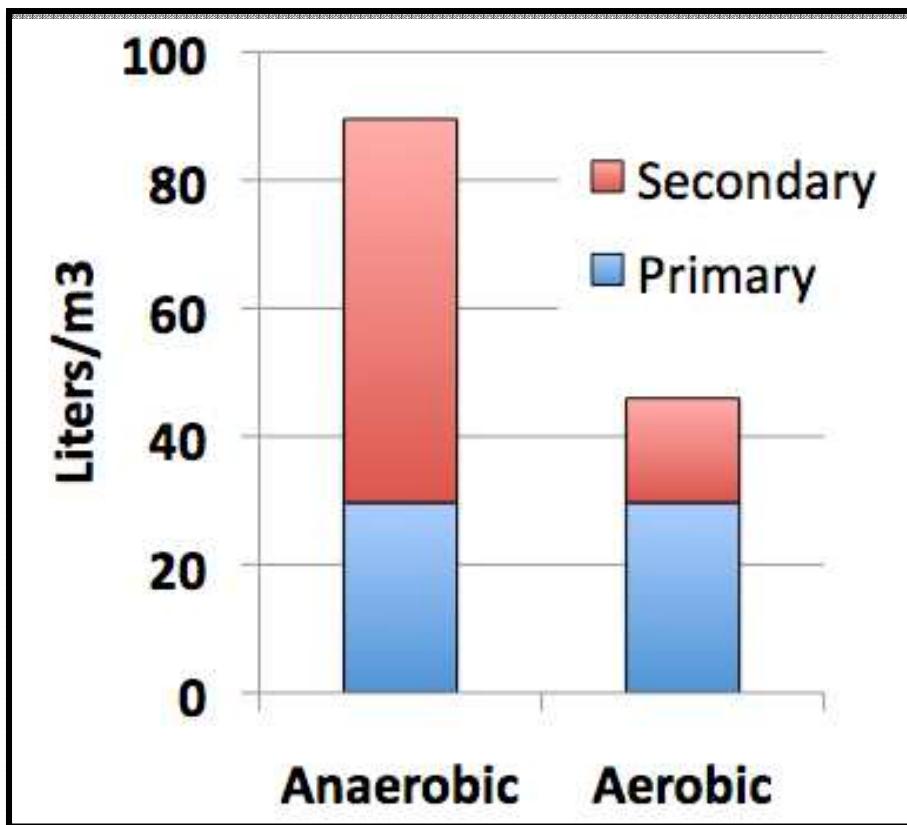


Anaerobic Sewage Treatment

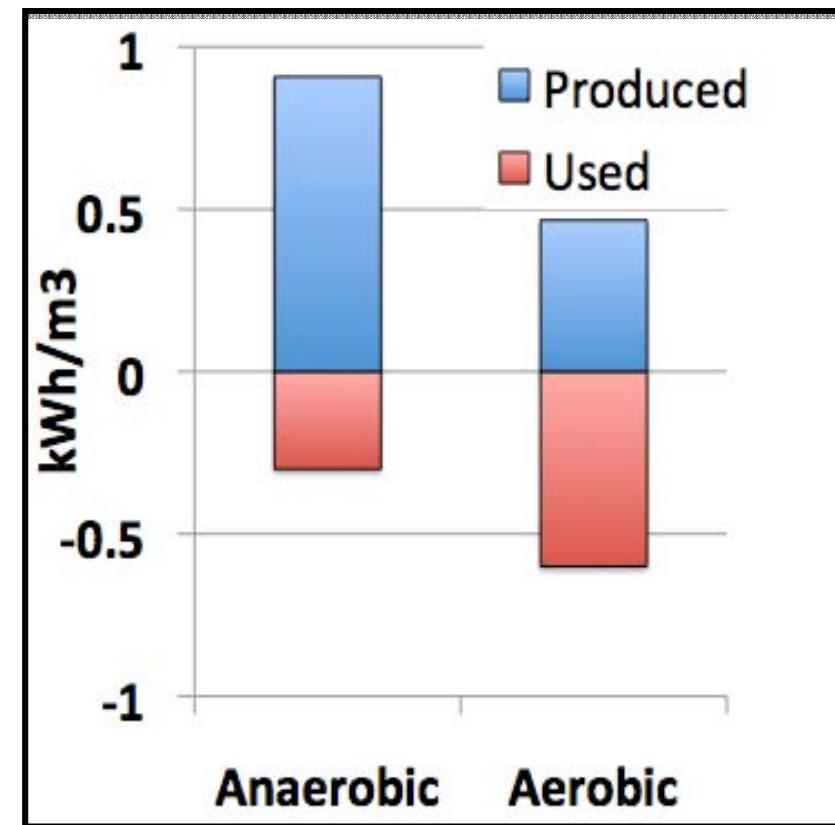


Aerobic/Anaerobic Comparison

Methane Production



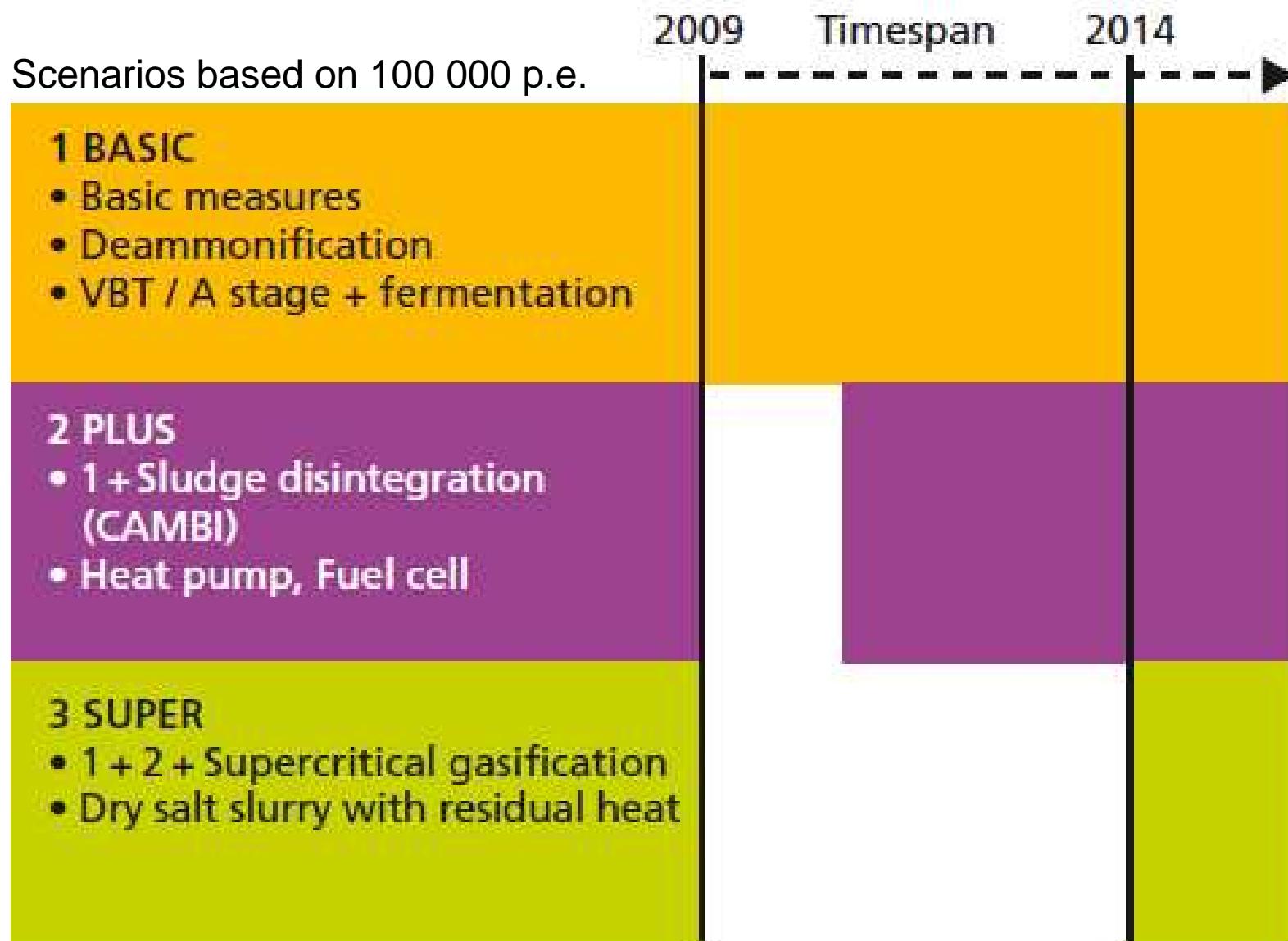
Net Energy Production



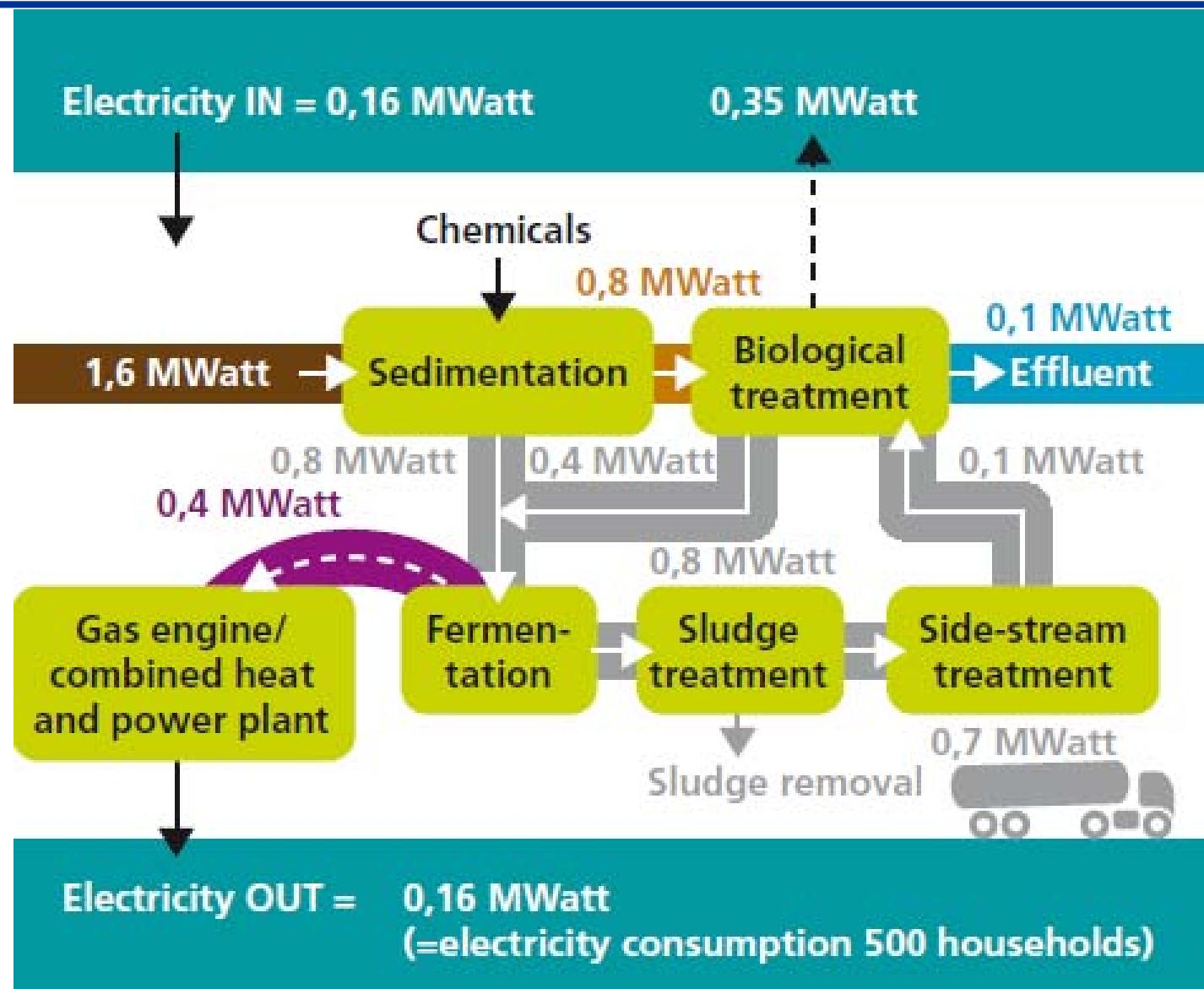
Perry L. McCarty, 2010



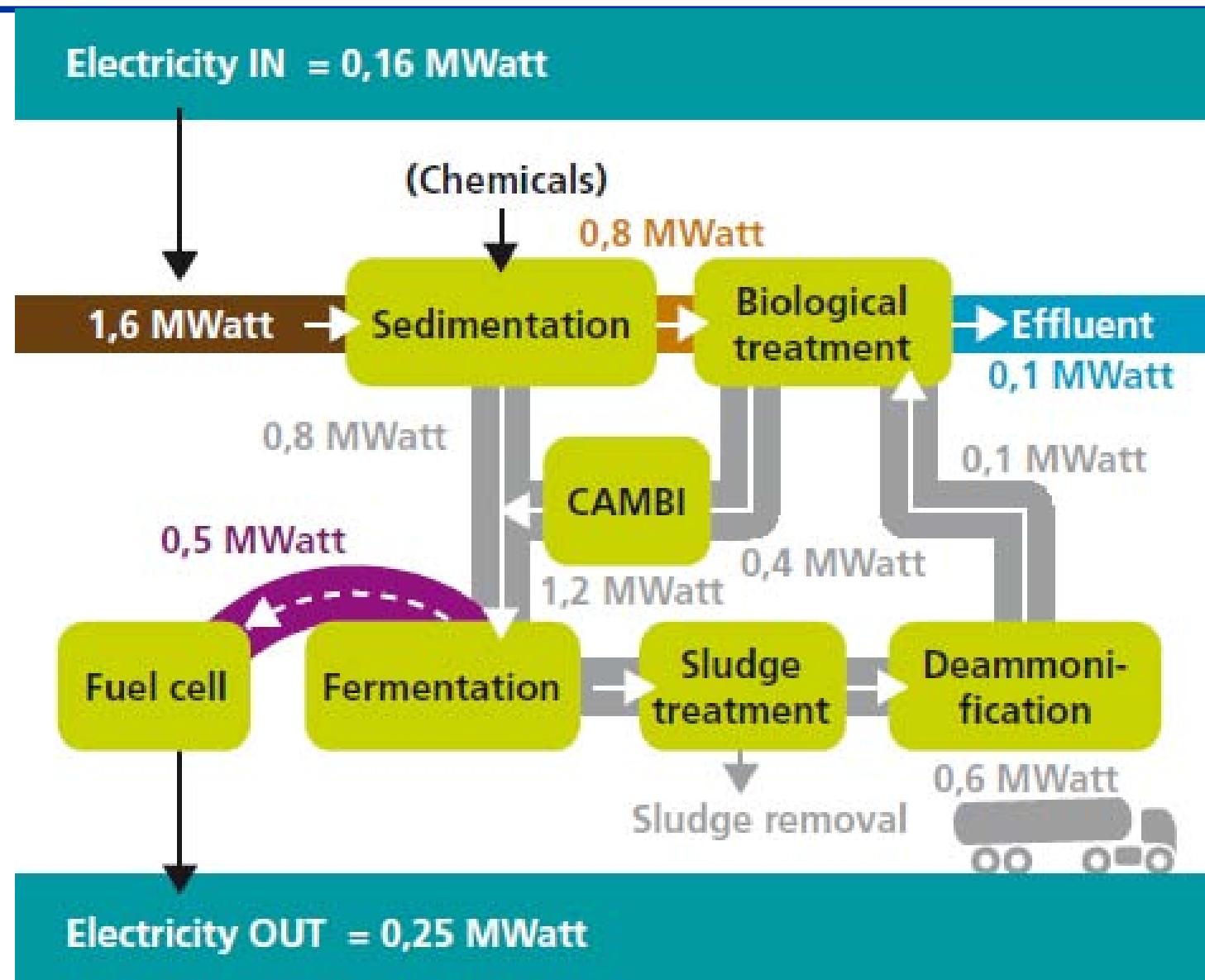
The Energy Factory



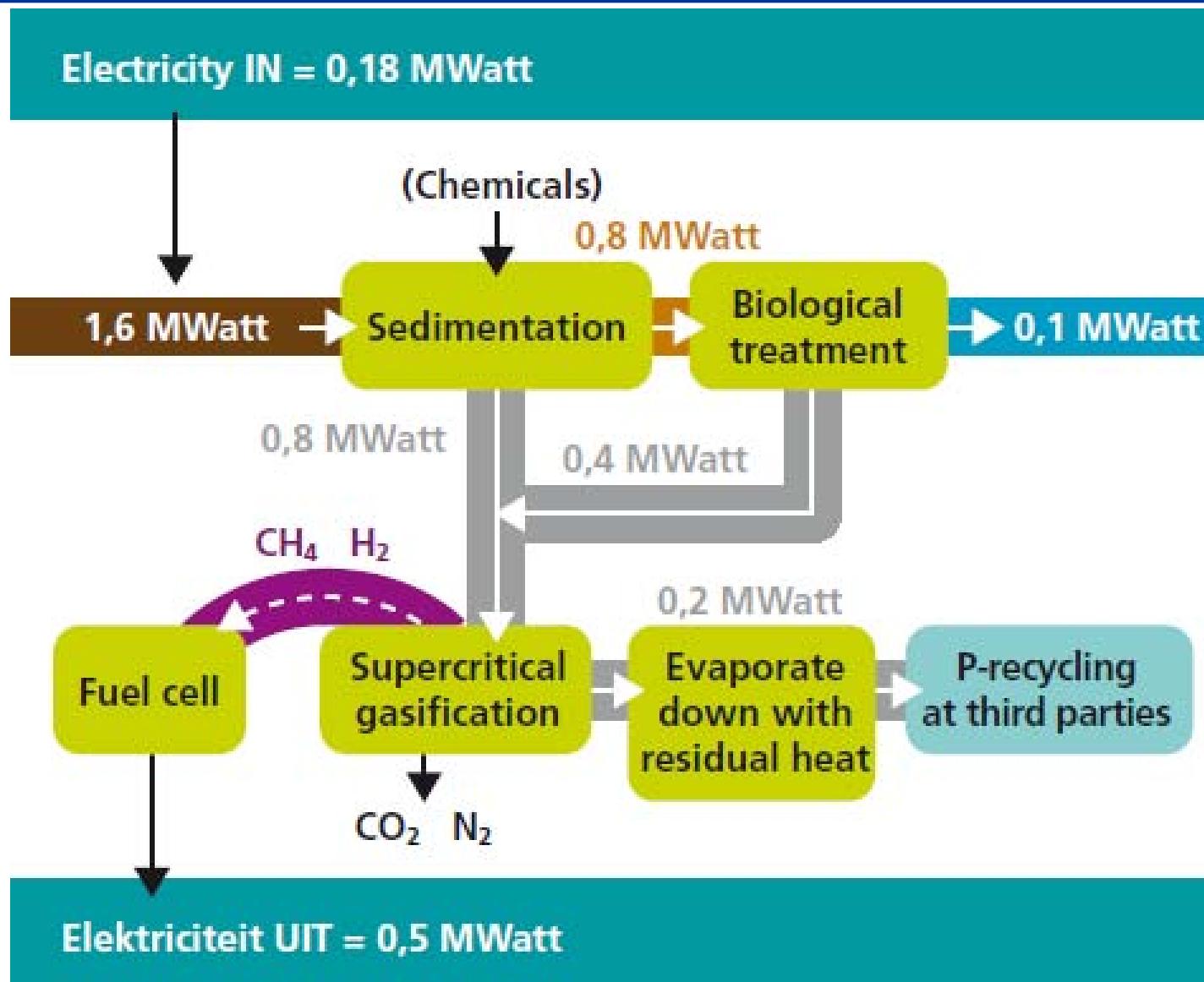
Basic scenario



Plus scenario

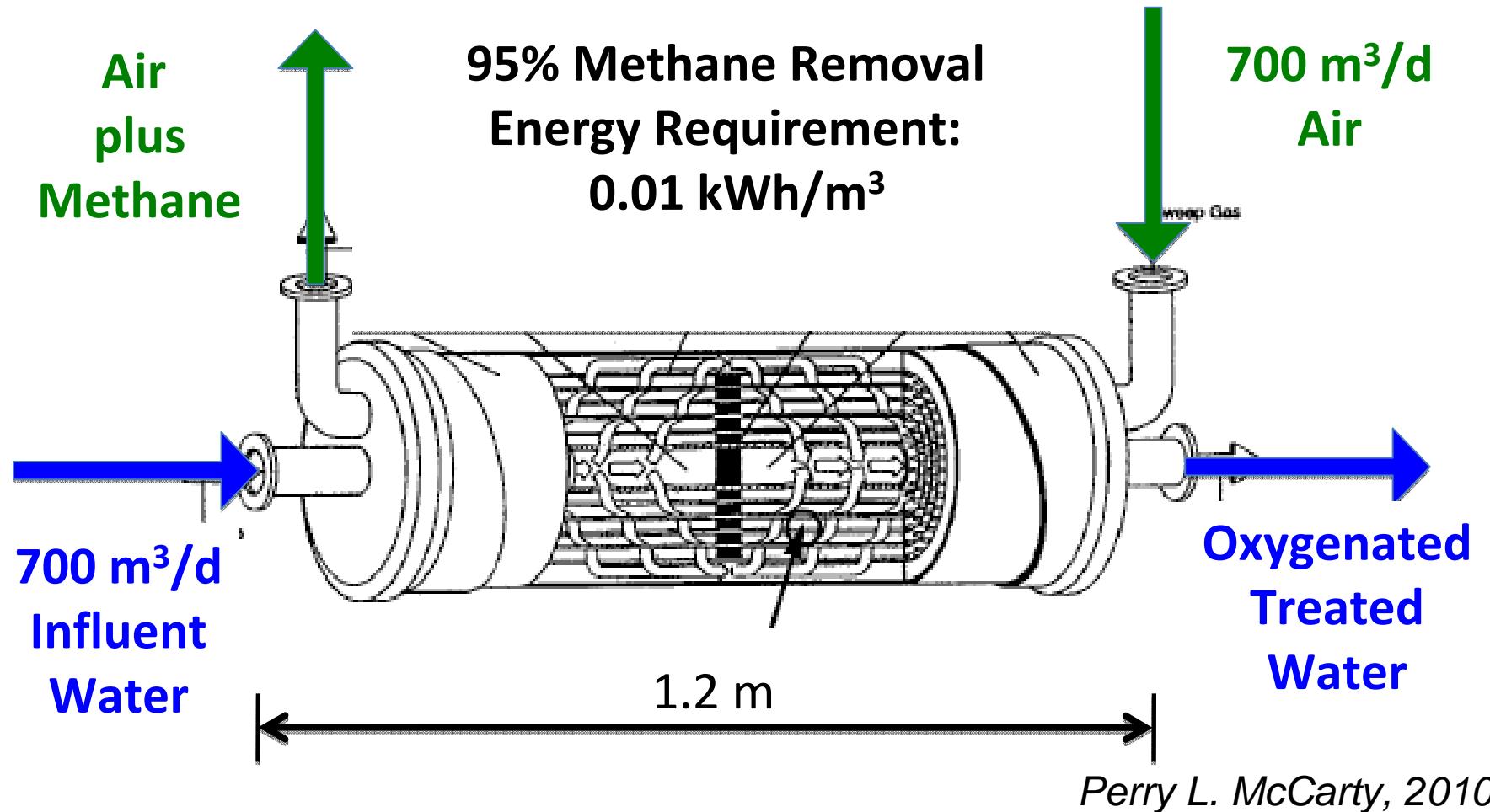


Super scenario



50% of Methane lost via Effluent!

Liqui-Cel Membrane Contactor for Air Stripping of Methane



Developments: Summary

- Anaerobic sewage treatment in colder climates
- The Energy Factory
- Anaerobic sewage treatment: 50% loss of methane
- Decentralized sanitation

