

**Methane to Markets Partnership  
Agriculture Task Force Meeting  
Buenos Aires, 7<sup>th</sup> November 2005**

**Case Study  
7 Cattle Manure Digesters  
in Scotland**

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# Development of AD in UK

- Most sewage sludge in the UK is treated by anaerobic digestion primarily for waste management, but energy recovery is becoming more important.
- There are some examples of digesters for food waste and the first UK biowaste digesters are being built.
- A number of farm digesters were built in the 1980's & 1990's, but commercial development has been slow.
- This case study is primarily about 7 digesters built in Scotland in 2004.



# UK Farm Digester (1970s)



# UK Farm Digester (1980s)



# UK Farm Digester (1990s)



# Holsworthy Digester (2002)



# Ludlow Biowaste Digester (2005)

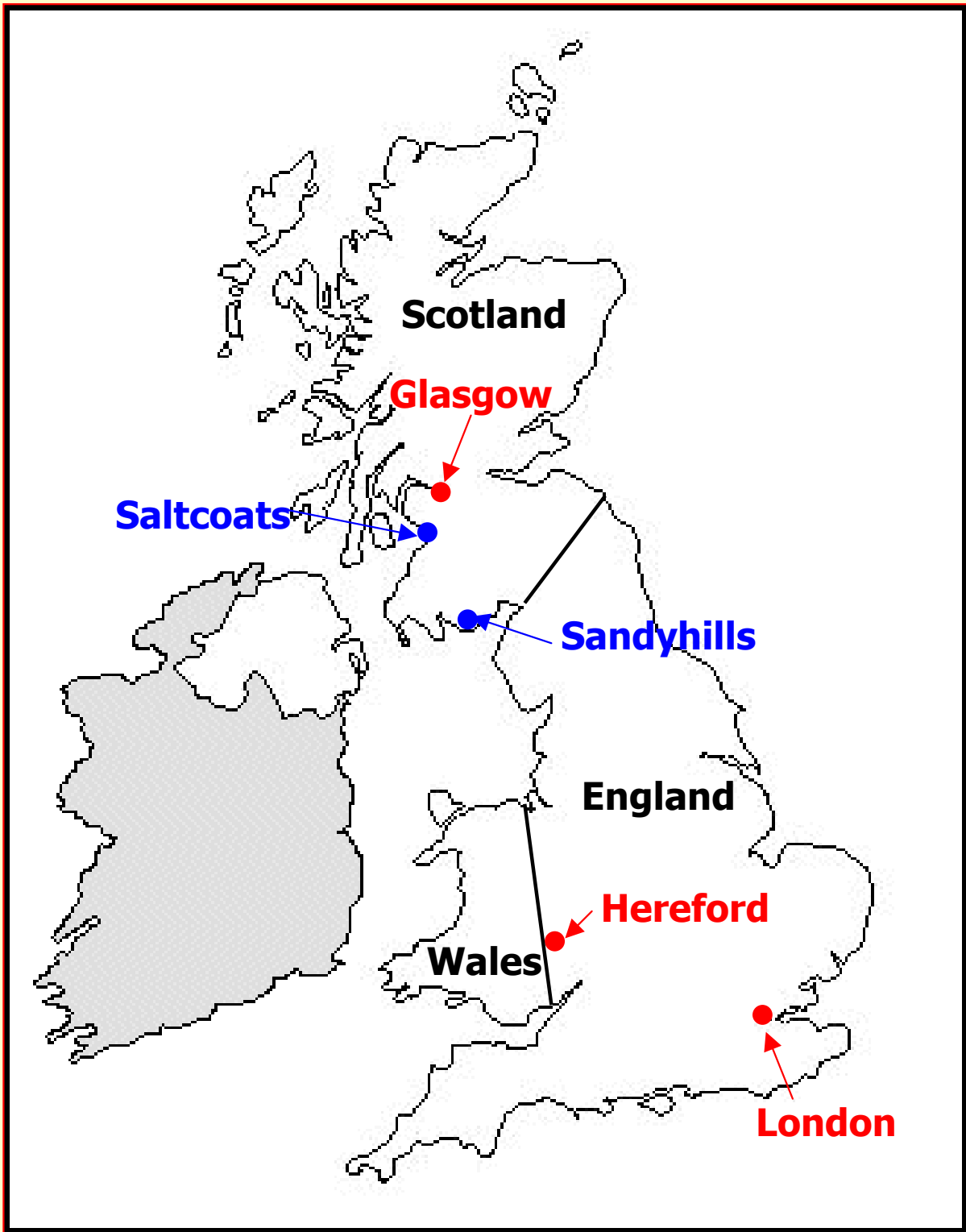


# Research Project in Scotland

- The Scottish Executive commissioned a research project to investigate how anaerobic digestion (& composting) can control the levels of pathogenic organisms discharged by agriculture into bathing waters.
- 7 full-scale on-farm digesters & 3 composting systems were built on 9 farms in Southwest Scotland.
- The project included a research assessment of environmental, economic & sustainability aspects.







# Typical landscape



# Typical farm





**Cattle slurry**

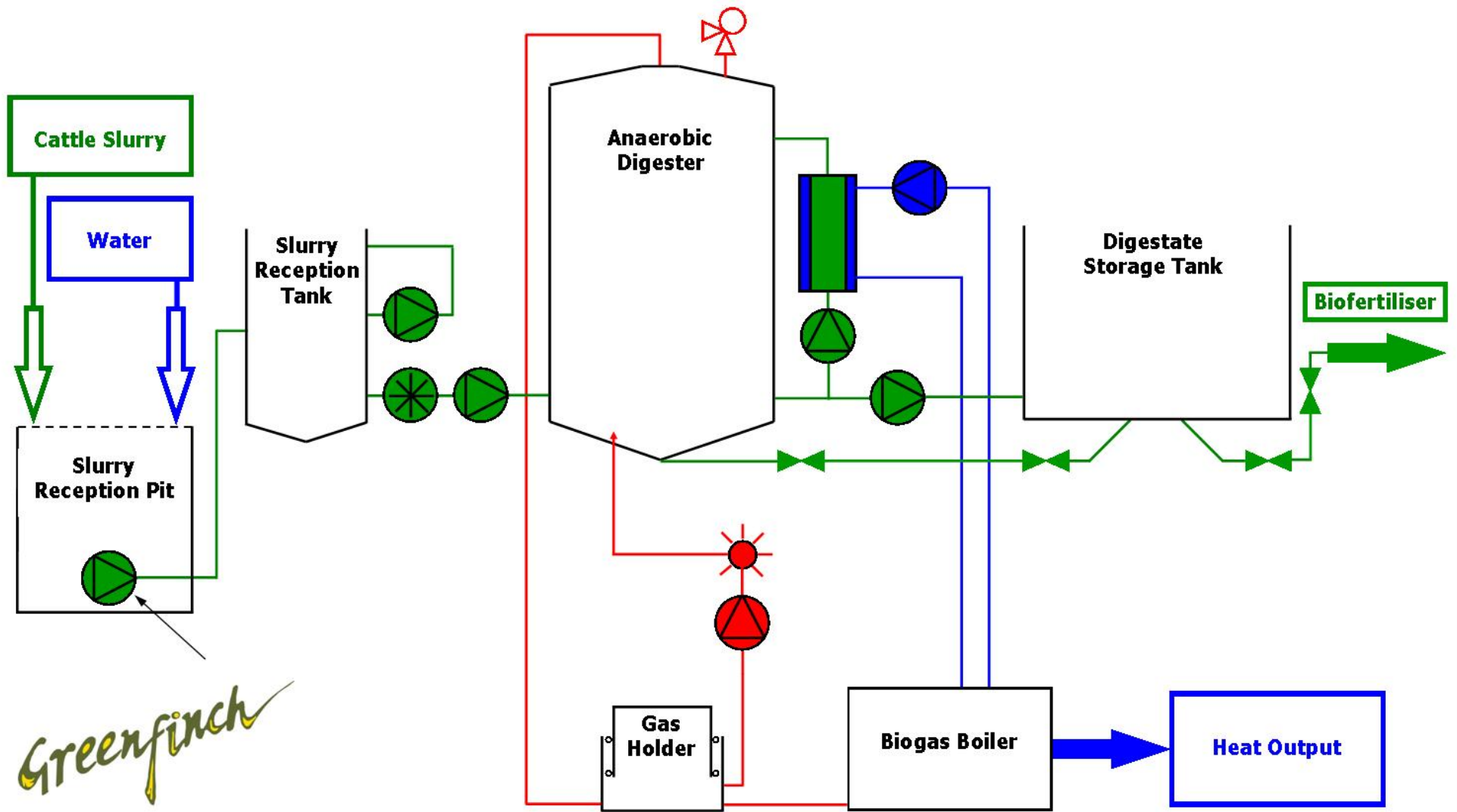
# 7 Anaerobic Digesters

The digesters are continuous-stirred tank reactors (CSTR), able to be operated at mesophilic (37°C) or thermophilic (55°C) temperatures

<b>Sandyhills 1</b>	<b>150 Beef Cattle</b>	<b>80 m<sup>3</sup> Digester</b>
<b>Sandyhills 2</b>	<b>130 Dairy Cows</b>	<b>250 m<sup>3</sup> Digester</b>
<b>Sandyhills 3</b>	<b>180 Dairy Cows</b>	<b>320 m<sup>3</sup> Digester</b>
<b>Sandyhills 4</b>	<b>250 Dairy Cows</b>	<b>480 m<sup>3</sup> Digester</b>
<b>Saltcoats 1</b>	<b>120 Dairy Cows</b>	<b>190 m<sup>3</sup> Digester</b>
<b>Saltcoats 2</b>	<b>250 Dairy cows</b>	<b>480 m<sup>3</sup> Digester</b>
<b>Saltcoats 3</b>	<b>250 Dairy Cows</b>	<b>480 m<sup>3</sup> Digester</b>

The logo for Greenfinch, featuring the word "Greenfinch" in a stylized, cursive font with a yellow-to-green gradient and a small finch silhouette integrated into the letter 'h'.

# Process Diagram for Anaerobic Digestion Plant



*Greenfinch*



**Reception tank**

**Anaerobic digester**

**Plant room**

**Digestate storage**

**80 m<sup>3</sup> biogas plant**



## **3 digesters in Sandyhills**







## 3 digesters in Saltcoats



# Project Conclusions

- The digesters work reliably, with minimum input from the farmers.
- The reduction of total coliforms from mesophilic AD has been up to  $\log_{10}2.7$  (500 times).
- The farmers have found the digestate to have less odour, to be easier to spread and to improve grass yields.
- The farmers have changed their waste management methods after the installation of the digesters.
- The cost of a farm digester is not yet economic, but the economics can be improved by zero-grazing, by co-digestion with energy crops & by utilising heat.



# Economic Assessment

<b>250 DAIRY COWS + 100 FOLLOWERS</b>		<b>A</b>	<b>B</b>	<b>C</b>
<b>Capital Cost of Digester &amp; CHP</b>	£k	140	220	280
<b>Operating &amp; Maintenance Cost</b>	£k / year	3	9	15
<b>Cost of Energy Crops</b>	£k / year	0	0	18
<b>Value of Electricity</b>	£k / year	0	17	43
<b>Value of Surplus Heat (50% use)</b>	£k / year	6	5	13
<b>Value of Fertiliser Enhancement</b>	£k / year	4	8	10
<b>Net Income from Anaerobic Digestion</b>	£k / year	7	21	33
<b>Simple Pay-Back Period</b>	years	20	10	8
<b>Net Present Value (8% Discount Rate)</b>	£k	-80	-40	0

**A – Cattle housed for 6 months**

**B – Zero grazing + CHP**

**C – Zero grazing + 30 hectare energy crops + CHP**

# Greenhouse Gas Emissions

- It was concluded that greenhouse gas emissions are reduced in a number of ways:
  - The emission of CH<sub>4</sub> from the uncontrolled decomposition of manure is reduced; however, it is strongly recommended that digestate tanks are covered, both to prevent emissions of CH<sub>4</sub> to atmosphere & to recover additional energy.
  - The use of mineral fertilisers, which require energy for their manufacture, is reduced.
  - Renewable energy, in the form of both heat & electricity, displaces fossil fuels.



# Greenhouse Gas Reduction

<b>250 DAIRY COWS + 100 FOLLOWERS</b>		<b>A</b>	<b>B</b>	<b>C</b>
<b>REDUCTION OF CO<sub>2</sub> EQUIVALENT</b>				
<b>Total potential production of renewable electricity &amp; heat</b>	<b>tonne / y</b>	<b>170</b>	<b>280</b>	<b>720</b>
<b>Reduced emissions of CH<sub>4</sub> from untreated slurry (25% of CH<sub>4</sub> from AD)</b>	<b>tonne / y</b>	<b>250</b>	<b>410</b>	<b>410</b>
<b>Reduced consumption of mineral fertiliser</b>	<b>tonne / y</b>	<b>70</b>	<b>120</b>	<b>120</b>
<b>Increased consumption of fuel &amp; mineral fertiliser for energy crops</b>	<b>tonne / y</b>			<b>(30)</b>
<b>NET BENEFIT OF CO<sub>2</sub> REDUCTION</b>	<b>tonne / y</b>	<b>510</b>	<b>810</b>	<b>1,220</b>

**A – Cattle housed for 6 months**

**B – Zero grazing + CHP**

**C – Zero grazing + 30 hectare energy crops + CHP**

# Experience from Older Digesters

- More than 30 farm AD plants were built in the UK in the 1980s & 1990s; of these about 10 are still in operation.
- All farms received capital grant aid, which is no longer available.
- The successful plants are those which were well designed to fit into existing farm waste management practice, and included proper feedstock preparation.
- Of particular importance is the commitment of the individual farmer in operation & maintenance.



# Drivers for agricultural AD

- Reduction of uncontrolled emissions of methane to the atmosphere.
- Production of renewable energy.
- Reduction of odours & water pollution.
- Reduction of mineral fertiliser use.
- Control of pathogens & weed seeds.
- Improvement in ease of handling manure.
- Sustainable agriculture.



# Barriers to agricultural AD in UK

- Farm digesters are not currently economic in the UK; this could be improved by capital grants or other financial / economic incentives.
- Connection to the national electricity grid can be expensive for small generators; this an issue being addressed by the regulators.
- There is market uncertainty about the future value of renewable electricity.
- There is no premium on the production of renewable heat, & little premium for biogas as a transport fuel. These issues were covered in the recently published “Biomass Task Group” report.
- Farmers do not receive financial benefit for climate-change implications of environmental management.

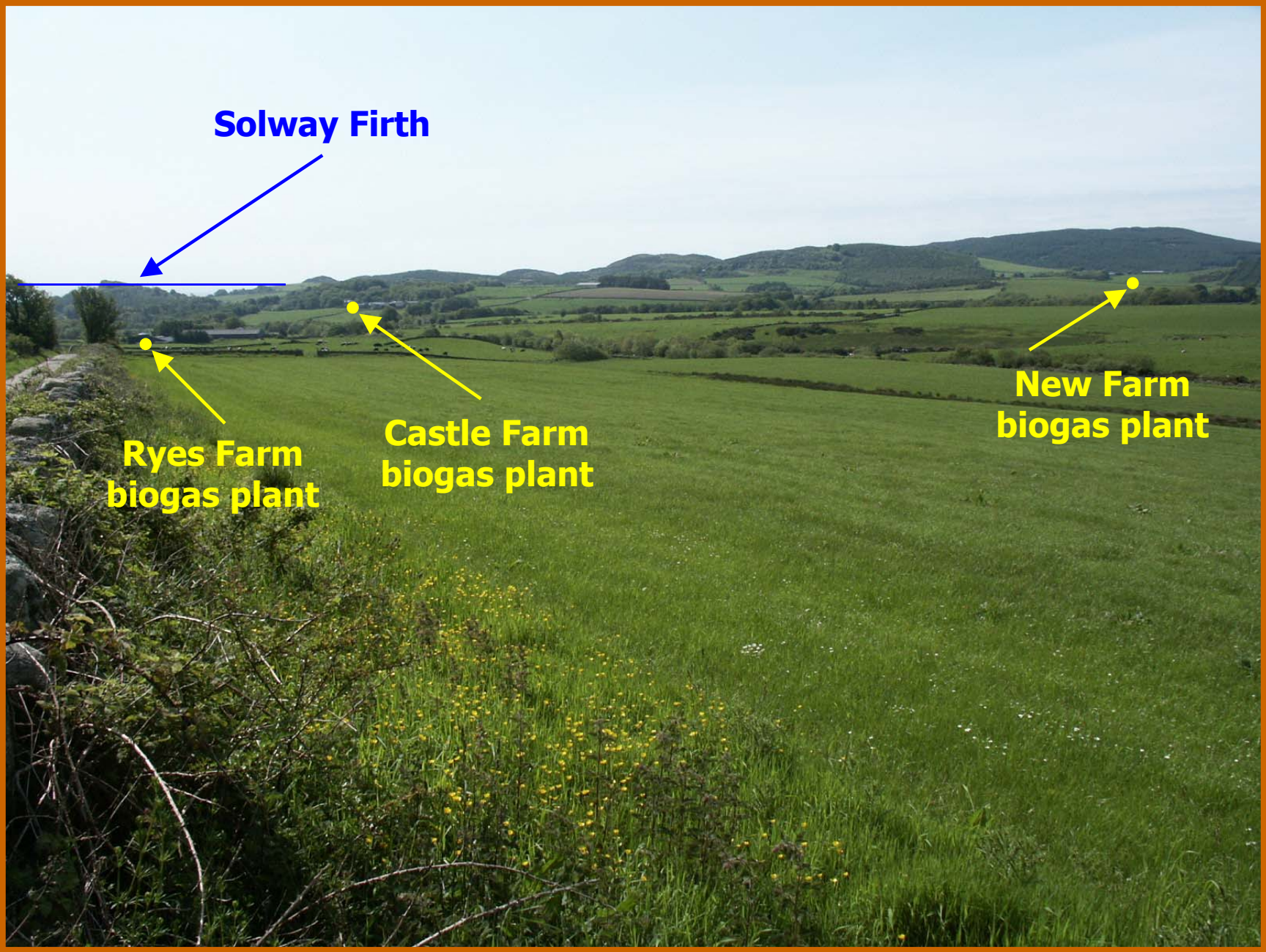




# The Way Forward

- Continue to research the many environmental benefits of farm AD.
- Research how existing farm practices are best adapted for the optimum integration of AD in terms of environmental benefit & sustainability.
- Make the export of renewable electricity easier.
- Recognise the value of renewable heat.
- Continue the commercial development of innovative AD technology to reduce capital costs, increase revenue & improve reliability .
- Provide farmers with a financial incentive to reduce greenhouse gas emissions.





**Solway Firth**

**Ryes Farm  
biogas plant**

**Castle Farm  
biogas plant**

**New Farm  
biogas plant**

## **Acknowledgements and thanks to:**

- Scottish Executive**
- Scottish Environment Protection Agency**
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- & to the Cropgen Partnership**

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**[www.greenfinch.co.uk](http://www.greenfinch.co.uk)**

